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(54) Title: TRANSGENIC PLANTS PRODUCING POLYHYDROXYALKANOATES			
(57) Abstract			
<p>The present invention relates to transgenic plants which produce poly-beta-D-hydroxybutyric acid (PHB) and related polyhydroxyalkanoates (PHA). The production of PHB is accomplished by genetically transforming the plants with modified genes from microorganisms. The genes encode the enzymes required to synthesise PHB from acetyl-CoA or related metabolites. PHB is a very useful polymer which is biodegradable.</p>			

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TRANSGENIC PLANTS PRODUCING POLYHYDROXYALKANOATES

Field of the Invention

This invention concerns the introduction and expression of certain genetic informational material, i.e., DNA which includes genes coding for proteinaceous materials and/or genes regulating or otherwise influencing the production thereof, into cells of higher plants and the regeneration of fertile plants from the genetically transformed cells. The purpose of this genetic intervention is to transfer to higher plants, from microbial organisms, the ability to synthesize polymeric materials composed of linear polyesters of hydroxy acids. This class of materials is generally referred to as polyhydroxyalkanoates. The specific example shown here is the production of polyhydroxybutyrate (PHB).

BACKGROUND OF THE INVENTION

Many species of bacteria accumulate granules of polyesters composed of hydroxyacyl monomers which serve as carbon reserves. The occurrence, metabolism, metabolic role, and industrial uses of bacterial polyhydroxyalkanoates has recently been reviewed (Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472 (1990)). The most commonly found compound of this class is poly(D(-)-3-hydroxybutyrate). However, some species accumulate copolymers of different hydroxyalkanoates such as 3-hydroxypentaneoate (Wallen, L. L. and Rohwedder, W. K., Environ. Sci. Technol. 8:576-579 (1974)). At least 11 short-chain 3-hydroxyacids are found as components of polymers from marine sediments. Studies of polyhydroxyalkanoate production in Alcaligenes eutrophus have shown that when the bacteria are cultivated in a

medium with only glucose as a carbon source, only PHB is accumulated. However, when both glucose and propionic acid are provided as carbon sources, the bacteria accumulates random copolymers of 3-hydroxypentanoate and

5 3-hydroxybutyrate (Holmes, P. A., Phys. Technol. 16:32-36 (1985); Holmes, P. A., Wright, L. F. and Collins, S. H. European Patents 0 069 497, January 1983 and 0 052 459, December 1985). In addition, when A. eutrophus is supplied with various other carbon sources, polyesters containing

10 4-hydroxybutyrate and 5-hydroxyvalerate monomers are produced (Table I in Anderson, A. J. and Dawes, A. E., Microbiol. Rev. 54:450-472 (1990)). Thus, it appears that the composition of the polymer is regulated to some extent by the availability of alternative substrates for the

15 enzymes which catalyzed synthesis of the polymer from monomers.

PHB accumulates in bacterial cells as granules of approximately 0.24 to 0.5 µm in diameter. On the basis of measurements of the molecular weight of PHB monomers, each granule has been estimated to contain a minimum of 20 1,000 polymer chains. The granules have been proposed to possess a membrane coat composed of lipid and protein representing approximately 0.5 and 2%, respectively, of the granule weight (Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472 (1990)). The activity of the PHB synthase enzyme is thought to be associated with this membrane. The state of the PHB within the granule is a matter of substantial uncertainty. Recent evidence suggests that the polymer within the granules is in an amorphous state. It 25 is not known what regulates the size of PHB granules in any organism.

In most organisms, PHB is synthesized from acetyl coenzyme A (acetyl-CoA) by a sequence of three reactions catalyzed by 3-ketothiolase (acetyl-CoA acetyltransferase; EC 2.3.1.9), acetoacetyl-CoA reductase 30 (hydroxybutyryl-CoA dehydrogenase; EC 1.1.1.36) and

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poly(3-hydroxybutyrate)synthase. The pathway is shown in Figure 1. In Rhodospirillum rubrum, PHB is synthesized by conversion of L(+) -3-hydroxybutyryl-CoA to crotonyl-CoA to D(-) -3-hydroxybutyryl-CoA. The 3-ketothiolase has been purified from various PHB-synthesizing bacteria and has been studied in several species of higher plants. The role of the enzyme in higher plants is thought to be in the production of acetoacetyl-CoA for mevalonate production as well as in the degradation of fatty acids. The 10 acetoacetyl-CoA reductase has been detected in a number of PHB-synthesizing bacteria. Several species, including A. eutrophus, appear to have two isoenzymes which differ with respect to substrate specificities and cofactor requirements. The NADH reductase of A. eutrophus is active 15 with C4 to C10 D(-)- and L(+) -3-hydroxyacyl-CoAs, whereas the NADPH reductase is active with only C4 and C5 D(-) -3-hydroxyacyl-CoAs. An enzyme of this kind has never been reported in higher plants. PHB synthase activity has been detected in PHB-accumulating bacteria as both a 20 soluble enzyme and as a granule-bound activity, depending on the growth conditions. Both forms of the enzyme have been partially purified but have not as yet been purified to homogeneity because of instability. The PHB synthases of A. eutrophus is specific for D(-)-enantiomers and when 25 tested with 3-hydroxyacyl-CoAs, was shown to be active only with C4 and C5 substrates, consistent with the observation that only C4 and C5 3-hydroxyacid monomer units are incorporated into the polymer by this organism. The mechanism of PHB synthase action remains obscure. It is 30 presumed that the chain transfer role played by the synthase must in some way control the molecular weight of the polymer produced, which is characteristic of a given organism. PHB synthase activity has never been reported in any plant.

35 Several groups of researchers have independently cloned, and expressed in E. coli, the genes involved in the biosynthesis of PHB by A. eutrophus (Slater, S. C., et al.,

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J. Bacteriol. 170:4431-4436 (1988); Schubert, P., et al., J. Bacteriol. 170:5837-5847 (1988)). Recombinant strains of E. coli carrying a 5.2 kbp fragment from A. eutrophus were capable of accumulating substantial quantities of PHB
5 as intracellular granules. The nucleotide sequence of the 5.2 kbp fragment was also independently determined by two groups (Janes, B. B., et al., In Dawes, E. A. (ed) Novel Biodegradable Microbial Polymers, Kluwer Academic Publishers, pp 175-190 (1990); Peoples, O. P. and Sinskey,
10 A. J., J. Biol. Chem. 264:15293-15297 (1989); Peoples, O. P. and Sinskey, A. J., J. Biol. Chem. 264:15298-15303 (1989)). Analysis of the deduced amino acid sequences of the open reading frames, in conjunction with evidence based on genetic complementation studies, revealed that the 5.2
15 kbp fragment contained three closely linked genes encoding the three enzymes required for PHB production. A patent concerning the use of the cloned genes to overproduce the biosynthetic enzymes in bacteria has been filed (Peoples, O. P. and Sinskey, A. J., Int Patent WO 89/00202, January
20 1989).

Certain species of bacteria have the ability to excrete enzymes and degrade PHB and related polyhydroxyalkanoates (Reviewed in Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472 (1990)). Because of the prevalence of these bacterial species in many natural environments, PHB is rapidly degraded in soil and activated sludge. Thus, PHB and related polyhydroxyalkanoates are of interest as renewable sources of biodegradable thermoplastic. Industrial PHB production from large-scale cultivation of bacteria began in 1982. The PHB produced in this way is marketed by ICI plc under the trade name Biopol. However, because of the costs associated with growing and harvesting large cultures of bacteria, the PHB is much more costly to produce than polymeric materials such as starch
25 which are accumulated to high levels in many species of higher plants. Therefore, it may be advantageous to
30
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develop, by genetic engineering, lines of higher plants which accumulate PHB.

BRIEF DESCRIPTION OF FIGURES AND TABLES

Figure 1 shows the biochemical pathway for the production of polyhydroxybutyrate (PHB). In A. eutrophus, PHB is produced by the successive action of three enzymes: 3-ketothiolase, converting acetyl-CoA to acetoacetyl-CoA; acetoacetyl-CoA reductase, converting acetoacetyl-CoA to D(-)-3-hydroxybutyryl-CoA; PHB synthase, converting D(-)-3-hydroxybutyryl-CoA to polyhydroxybutyrate. In plants and animals, acetoacetyl-CoA is a precursor in the production of mevalonate.

Figure 2 shows the nucleotide sequence of the PHB operon from A. eutrophus. The sequence was obtained from Janes, B., Hollar, J. and Dennis, D. in Dawes, E. A. (ed), Novel Biodegradable Polymers, Kluwer Academic Publishers, 175-190 (1990). The open reading frame from nucleotide 842 to 2611 encodes the PHB synthase (phbC gene) (amino acids S1 to S589). The open reading frame from nucleotide 2696 to 3877 encodes the enzyme 3-ketothiolase (phb A gene) (amino acid T1 to T393). The open reading frame from nucleotide 3952 to 4692 encodes the enzyme acetoacetyl-CoA reductase (phb B gene) (amino acid R1 to R246). Underlined are the sequences for the restriction enzymes DdeI, BstBI, PstI, SacI and Tth11I. These restriction enzymes were used in the subcloning of the phb genes.

Figure 3 shows a schematic summary of the steps involved in the construction of plasmids pUC-THIO and pBI-THIO. The purpose of this latter plasmid is to place the 3-ketothiolase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be transcribed in higher plants. The top diagram represent the A. eutrophus PHB operon with the approximate location of the open reading frames encoding the PHB synthase, 3-ketothiolase and acetoacetyl-CoA reductase. The horizontal arrows indicate the direction of

transcription. The bottom diagram indicates the major components of the pB1121-derived plasmids: NPT II, neomycin phosphotransferase II gene encoding kanamycin resistance; CaMV 35S, cauliflower mosaic virus 35S promoter; poly A, 5 polyadenylation sequence; RB, right border sequence of T-DNA; LB, left border sequence of T-DNA. The bottom diagram is not drawn to scale. Abbreviations for restriction enzyme sites: D, DdeI; P, PstI; B, BstBI; T, Tth111I; BH, BamHI; S, SacI; H, HindIII.

10 Figure 4 shows a schematic summary of the steps involved in construction of plasmid pUC-SYN and pBI-SYN. The purpose of this latter plasmid is to place the PHB synthase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be 15 transcribed in higher plants. Diagrams and abbreviations are described in Figure 3.

Figure 5 shows a schematic summary of the steps involved in the construction of plasmids pUC-RED and 20 pBI-RED. The purpose of this latter plasmid is to place the acetoactyl-CoA reductase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be expressed in higher plants. The top and bottom 25 diagrams and abbreviations are described in Figure 3. The middle diagram is an enlargement of the acetoacetyl-CoA reductase gene region. The location and sequence of the PCR primer #1 and #2 are indicated. The last nucleotide at the 3' end of PCR primer #1 corresponds to nucleotide 3952 in Figure 2 and is the first nucleotide of the initiation codon for the reductase gene. The last nucleotide at the 30 3' end of PCR primer #2 is complementary to nucleotide 4708 in Figure 2. The additional BamHI and KpnI restriction enzyme sites created by the PCR primers are indicated.

Figure 6 shows Southern blot analysis of 35 untransformed control and transgenic A. thaliana plants. One g of genomic DNA from untransformed A. thaliana race Rschew and from transgenic plants were digested with the restriction enzyme HindIII, the fragments were separated by

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agarose gel electrophoresis and transferred to nylon membranes. Filters were hybridized to ^{32}P -labeled DNA fragments from genes (A) phbA, (B) phbB and (C) phbC. The genomic DNAs analyzed are: wild type A. thaliana race Rschew (lane a) and transgenics T4-3A (lane b), T3-2A (lane c), T4-2A (lane d), T4-3B (lane e), RedB-2G (lane f), RedB-2B (lane g), RedB-2E (lane h), RedB-2C (lane i), RedD-3A (lane j), RedB-2A (lane k), RedB-2D (lane l), S12-3A (lane m), S8-1-2C (lane n), S8-1-2A (lane o) and S8PUC-2B (lane p). Numbers on the left side are length in kilobase pairs.

Figure 7 shows Northern blot analysis of untransformed control and transgenic A. thaliana plants. Total RNA from wild type A. thaliana race Rschew (10 μg) and from transgenic plants (20 μg) were resolved by electrophoresis in formaldehyde-containing agarose gels and transferred to nylon membranes. Filters were hybridized to ^{32}P -labeled DNA fragments from genes (A) phbA, (B) phbC and (C) phbB. The RNAs analyzed are from plants: T3-2A (lane a), T4-2A (lane b), T4-3B (lane c), T4-3A (lane d), wild type A. thaliana (lanes e, j and r), S8PUC-2B (lane f), S8-1-2C (lane g), S12-3A (lane h), S8-1-2A (lane i), RedB-2D (lane k), RedB-2E (lane l), RedB-2G (lane m), RedB-2A (lane n), RedB-2B (lane o), RedB-2C (lane p) and RedD-3A (lane q). Numbers are length in kilobase pairs.

Figure 8 shows gas chromatography (GC) of purified PHB and plant extracts. GC spectra of transesterified chloroform extracts of leaves from untransformed wild type A. thaliana race Rschew (B) and F1 30 hybrid between transgenic plants S8-1-2A and RedB-2C (C) were compared to the chromatogram of transesterified commercial PHB (A). The arrows indicate the location of the ethyl-hydroxybutyrate peak.

Figure 9 shows gas chromatography-mass spectrometry analysis of ethyl-hydroxybutyrate prepared from a PHB standard and PHB from plant extracts. (A) Mass spectrum of transesterified commercial PHB; (B) the mass

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spectrum of the GC peak from leaf chloroform extract of F1 hybrid between S8-1-2A and RedB-2C having a retention time identical to ethyl-hydroxybutyrate (as shown in Figure 8C).

5 micrographs (TEM) of leaf and seed of PHB-positive transgenic *A. thaliana* plants. Transgenic plants S8-1-2A and S8-1-2C were cross-pollinated with transgenic plants RedB-2D or RedB-2A. The resulting F1 seeds were sowed in soil and leaf samples from 2-3 week-old plants were analyzed by TEM (micrograph a to e). Some F1 seeds were also soaked in water for 24 hours, the embryo dissected out of the seed coat and the cotyledons analyzed by TEM (micrograph f). (a) Two adjacent leaf mesophyll cells from RedB-2D X S8-1-2A F1 hybrid showing agglomerations of electron-lucent granules in the nucleus. (b) Higher magnification of the nucleus of the upper right cell shown in micrograph a. (c) Nucleus of a leaf mesophyll cell from a RedB-2D X S8-1-2A F1 hybrid showing an agglomeration of granules. (d) Leaf mesophyll cell from a RedB-2A X S8-1-2A F1 hybrid showing electron-lucent granules in the nucleus (N) and vacuole (V). (e) Leaf mesophyll cell from a RedB-2A X S8-1-2A F1 hybrid showing electron-lucent granules in the cytoplasm. (f) Cotyledon cells from a RedB-2A X S8-1-2C F1 hybrid seed showing granules in the nucleus. Arrows indicate agglomerations of electron-lucent granules for micrograph e.

25 Bar = 1 μ m for micrograph a, b, c, d, and f. Bar = 0.25 μ m for micrograph e.

SUMMARY OF THE INVENTION

30 Plant material containing foreign DNA leading to the production of a polyhydroxylalkanoate. The present invention further relates to a transgenic plant material containing foreign DNA encoding a peptide which exhibits 3-ketothiolase activity.

35 The present invention also relates to a transgenic plant material containing foreign DNA encoding a

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a peptide which exhibits acetoacetyl-CoA reductase activity.

The present invention also relates to a transgenic plant material containing foreign DNA encoding a peptide which exhibits foreign PHB synthase activity.

The present invention relates to a method for introducing bacterial DNA encoding proteins required for the synthesis of a polyhydroxyalkanoate into a plant, which comprises mating by sexual fertilization two plants, which do not produce PHB, each containing foreign DNA encoding one or more different enzymes in a pathway leading to polymerization of hydroxyalkyl-CoA by polyhydroxyalkanoate synthase to produce a plant encoding the polyhydroxyalkanoate.

Thus, the present invention provides a method for producing genetically modified higher plants which produce and accumulate PHB or related polyhydroxyalkanoates. In one embodiment, PHB-producing plants are obtained by stably introducing bacterial genes which encode the enzymes acetoacetyl-CoA reductase (hydroxybutyryl-CoA dehydrogenase) and poly(3-hydroxybutyrate) synthase into the plants by Ti-plasmid mediated transformation. Because bacterial genes are not normally transcribed in plant cells, the genes are modified so that they are under transcriptional control of a DNA sequence (i.e., a "promoter") which induces transcription in plant cells. The genes are also modified by the addition of an appropriate DNA sequence to the non-coding 3'-region of the genes so that the transcripts produced in plant cells are appropriately polyadenylated.

In one embodiment of the invention, PHB-producing plants are obtained by sexual crosses between two parental lines which do not produce PHB. This is accomplished by cross-pollinating a transgenic plant line homozygous for ectopic copies of a modified PHB synthase gene with a transgenic plant line homozygous for ectopic copies of a modified acetoacetyl-CoA reductase gene. In

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this context, the term "ectopic genes" refers to genes which are not normally present in an organism but have been stably integrated into the genome by genetic transformation. To be homozygous for ectopic copies means that, in a 5 diploid organism, both homologous chromosomes have the ectopic gene integrated at the same location within the chromosome.

DETAILED DESCRIPTION OF THE INVENTION

Prior to setting forth the invention, it is 10 helpful to set forth definitions of certain terms to be used hereinafter.

Transformation means the process for changing the genotype of a recipient organism by the stable introduction of DNA by whatever means.

15 A transgenic plant is a plant which contains DNA sequences which are not normally present in the species, but were introduced by transformation.

Transcription means the formation of an RNA chain in accordance with the genetic information contained 20 in the DNA.

Translation means the process whereby the genetic information in an mRNA molecule directs the order of specific amino acids during protein synthesis.

A promoter is a DNA fragment which causes 25 transcription of genetic material. For the purposes described herein, promoter is used to denote DNA fragments that permit transcription in plant cells. The CaMV 35S-promoter is a DNA fragment from the cauliflower mosaic virus that causes relatively high levels of transcription 30 in many different tissues of many species of higher plants (Benfey, P. N. and Chua, N. H. Science 250:959-966 (1990)).

A poly-A addition site is a nucleotide sequence which causes certain enzymes to cleave mRNA at a specific site and to add a sequence of adenylic acid residues to the 35 3'-end of the mRNA.

phbC, phbA, phbB are the gene symbols given to the A. eutrophus genes for PHB synthase, 3-ketothiolase and

acetoacetyl-CoA reductase, respectively (Peoples, O. P. and Sinskey, A. J., J. Biol. Chem. 264:15298-15303 (1989)).

In describing the progeny of transgenic plants, it is useful to adopt a convention which designates how many generations of self-pollination have elapsed since the introduction of DNA. Herein, we designate the original transformant the T0 generation. The progeny resulting from self-pollination of this generation is designated the T1 generation and so on.

In the case of cross-pollination between two distinct parental plants, the resulting progeny from the initial cross-pollination event is designated the F1 generation.

Although the experiments discussed hereinafter concern the plant species Arabidopsis thaliana (L.) Heynhold, the process described is generally applicable to any higher plant for which a method of transformation is available. Similarly, although the process described herein concerns the use of genes from A. eutrophus, the process described is generally applicable to the use of genes from any organism which is capable of synthesis of PHB. It is also clear that, although the process described concerns the production of PHB, the procedure is generally applicable to the production of any polyhydroxyalkanoate which is normally produced in microorganisms by the activity of polyhydroxyalkanoate (PHA) synthase (which includes PHB synthase), and for which the appropriate hydroxyalkyl-CoA substrate is produced in the particular plant.

EXPERIMENTAL DETAILS

Experimental Design

The production of PHB in progeny of transformed plants requires the completion of a sequence of steps as follows: (1) the construction of a series of bacterial plasmids containing promoter fusions, (2) the transfer of these plasmids into Agrobacterium tumefaciens, (3) the use of A. tum faciens to introduce the genes into cells of the plant (i.e., A. thaliana in this example), (4) the

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regeneration of transgenic plants (5) the selection of plants which are homozygous for the ectopic genes (6) analysis of the function of the ectopic genes in the transformed plants to ensure that they are expressed and 5 that the gene products are functional (7) the production of hybrid plants containing two or more different ectopic genes by sexual crosses, (8) the analysis of the hybrid material for the presence of PHB. These steps are described in detail in the following sections.

10 Construction of Transcriptional Fusions

In order to obtain transcription of the bacterial genes in higher plants, the bacterial genes must be modified by the addition of a plant promoter so that they are transcribed when introduced into higher plants.

15 In addition, it is common practice to add a poly-A addition site to the 3' region of bacterial genes in order to obtain proper expression of the genes in higher plants. Both of these requirements were satisfied by cloning the phbC, phbA and phbB genes from plasmid pTZ18U-PHB into the binary Ti 20 plasmid vector pBI121 (Clonetech, CA). The nucleotide sequence of the phbC, phbA and phbB genes contained within the plasmid pTZ18U-PHB is shown in Figure 2. The relevant restriction enzyme sites used for cloning are indicated as well as the deduced open reading frame for the three genes.

25 A CaMV 35S-phbA gene fusion was constructed by digesting the plasmid pTZ18U-PHB with restriction enzymes PstI and DdeI. The 1.3 kb restriction fragment containing the coding sequence of the 3-ketothiolase gene was separated from other DNA fragments by agarose gel 30 electrophoresis. The DNA fragment was recovered from the agarose using a DEAE cellulose membrane (Schleicher & Schuell NA-45 DEAE membrane). The staggered ends of the DNA fragment were filled-in by incubating the purified restriction fragment with T4 DNA polymerase and 35 deoxynucleotide triphosphates. The blunt fragment was then cloned into the SmaI site in plasmid pUC18 to produce the plasmid pUC-THIO. The 1.3 kb restriction fragment was

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excised from pUC-THIO plasmid by digestion with BamHI and SacI, purified by electrophoresis using a DEAE cellulose membrane and ligated into plasmid pBI121 which had been previously digested with the same two enzymes. The 5 resulting plasmid, designated pBI-THIO, was found to have the A. eutrophus 3-ketothiolase gene in the correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pBI121, so that it would be expected to be expressed in higher plants. A schematic summary of the 10 steps involved in construction of pBI-THIO is presented as Figure 3.

A CaMV 35S-phbC gene fusion was constructed by digesting the plasmid pTZ18U-PHB with restriction enzymes BstBI and Tth111I. The 1.9 kb restriction fragment 15 containing the coding sequence of the PHB synthase gene was separated from other DNA fragments by agarose gel electrophoresis. The DNA fragment was recovered from the agarose using a DEAE cellulose membrane. The staggered ends of the DNA fragment were filled in by incubating the 20 purified restriction fragment with T4 DNA polymerase and deoxynucleotide triphosphates. The blunt fragment was then cloned into the SmaI site in plasmid pUC18 to produce plasmid pUC-SYN. The 1.9 kb restriction fragment was 25 excised from pUC-SYN by complete digestion with BamHI and partial digestion with SacI, purified by electrophoresis using DEAE cellulose membranes and ligated into plasmid pBI121 which had been previously digested with the same two enzymes. The resulting plasmid, designated pBI-SYN, was found to have the A. eutrophus PHB synthase gene in the 30 correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pBI121, so that it would be expected to be expressed in higher plants. A schematic summary of the steps involved in construction of pBI-SYN is presented in Figure 4.

35 A CaMV 35S-phbB gene fusion was constructed by using a pair of synthetic oligonucleotides for primers in a polymerase chain reaction (PCR) to amplify the phbB gene

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from plasmid pTZ18U-PHB. The sequence of the oligonucleotide primers is presented in Figure 5 where they are designated PCR primer #1 and PCR primer #2. The oligonucleotides were designed in such a way that the 5 amplified DNA sequence contained a synthetic BamHI site near the 5'-end of the coding sequence and a synthetic KpnI site at the 3'-end of the sequence. The 790 base pair product of the polymerase chain reaction was separated and purified from agarose gel, restricted with BamHI and KpnI and ligated into plasmid pUC18, which was previously restricted with the same two enzymes, to produce plasmid pUC-RED. The restriction fragment was excised from pUC-RED by digestion with BamHI and SacI, purified by electrophoresis using a DEAE cellulose membrane and ligated 10 into plasmid pB1121 which had been previously digested with the same two enzymes. The resulting plasmid, designated pBI-RED, was found to have the A. eutrophus acetoacetyl-CoA reductase gene in the correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pB1121, so 15 that it would be expected to be expressed in higher plants. A schematic summary of the steps involved in construction 20 of pBI-RED is presented as Figure 5.

The plasmids pBI-SYN, pBI-THIO and pBI-RED were transferred into Agrobacterium tumefaciens strain C58 25 pGV3850 by electroporation. Plasmid containing colonies were recovered by selection for expression of the kanamycin resistance gene present on the parental plasmid pB1121.

Production of Transgenic Plants

Cells of A. thaliana were transformed by 30 incubating sterile root tissue with cultures of A. tumefaciens carrying the recombinant binary Ti plasmids described in the previous section. Roots from sterile seedlings of A. thaliana race Rschew were transformed as described by Valvekens, D. et al., Proc. Natl. Acad. Sci. 35 USA 85:5536-5540 (1988). Each of the three strains of A. tumefaciens carrying one of the modified phb genes was used to infect A. thaliana root pieces. This resulted in the

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recovery of approximately 50 kanamycin resistant callus tissues in each case. Of these, 10-25% gave rise to fertile shoots which produced seeds. Each plant which produced seeds was assigned a different number to indicate
5 that it represented a distinct transformation event.

A total of 11 putative transgenic plants were recovered from tissues treated with A. tumefaciens carrying the plasmid pBI-RED. These designated RedB-2A, -2B, -2C,
10 -2D, -2E, -2F, -2G, -2H, -3A, -5A and RedD-3A. All these transgenic plant lines, except RedB-2F, -2H and -5A, were analyzed in detail as described in the following sections.

A total of 5 putative transgenic plants were recovered from tissues treated with A. tumefaciens carrying the plasmid pBI-THIO. These were designated T3-2A, T4-2A,
15 T4-3A, T4-3B and T4-3C. All these transgenic plant lines, except T4-3C, were analyzed in detail as described in the following sections.

A total of 4 putative transgenic plants were recovered from tissue treated with A. tumefaciens carrying the plasmid pBI-SYN. These were designated S8-1-2A,
20 S8-1-2C, S12-3A and S8PUC-2A. All these transgenic plant lines were analyzed in detail as described in the following sections.

The presence of T-DNA in the putative transgenic plants was verified by sowing seed from the transgenic plants on agar-solidified mineral medium containing 50 µg/ml of kanamycin. This concentration of kanamycin prevents the growth of untransformed A. thaliana plants but permits plants containing the NPTII gene carried on pBI121 or pBI121-derived plasmids to grow normally. The seeds from transgenic plants T4-2A, RedD-3A and S8-1-2A are available from The American Type Culture Collection, Rockville, MD 20852.

Isolation of Putative Homozygous Transgenic Lines

35 A minimum criterion used to produce homozygous transgenic lines was that all the progeny from an homozygous plant are expected to be kanamycin resistant.

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Because the presence of multiple ectopic copies of the NPTII gene from pBI121 at different locations in the genome may cause a similar phenotype, this criterion is most useful when the primary transformation event involves insertion of T-DNA into only one chromosomal location.

In order to identify putative homozygous lines, several kanamycin resistant T1 plants from each transgenic line were grown to maturity in reproductive isolation. The frequency of kanamycin resistance was then determined in samples of approximately 50 T2 seed from each line. If all of the T2 seed from a particular plant were kanamycin resistant, the line was provisionally considered to be homozygous.

Analysis of the Integration of the phb Genes in Transgenic Plants

In order to verify the proper integration of the phb genes in the various transgenic plant lines produced, the genomic DNA of the transgenic plants was analyzed. High molecular weight DNA from control untransformed plants and from T3 transgenic plants transformed with the plasmids pBI-THIO, pBI-RED and pBI-SYN was isolated. The DNAs were digested with the restriction enzymes HindIII, the fragments separated by agarose gel electrophoresis and transferred onto a nylon filter. The restriction enzyme HindIII cuts only once at the 5' end of the CaMV 35S promoter in plasmids pBI-THIO, pBI-RED and pBI-SYN (Figures 3, 4 and 5). Fragments detected using phb gene specific probes should therefore represent junction fragments of the Ti vectors with the plant genomic DNA, or internal fragments of concatamerized Ti vectors. The inserts in plasmids pUC-THIO, pUC-RED and pUC-SYN were excised by treatment with EcoRI and HindIII, purified by agarose gel electrophoresis using DEAE cellulose membranes and labeled with ³²P-deoxyribonucleotides by random priming. The labeled phb gene fragments were then used to probe the nylon filters. The filters were hybridized and subsequently washed under high stringency conditions. The

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result of these filter hybridizations is shown in Figure 6. None of the three phb genes can be detected in untransformed control plants (Figures 6A, B and C, lane a). The phbA gene was detected in four of the transgenic lines produced by transformation with the plasmid pBI-THIO (Figures 6A, lanes b to e). The phbB gene was detected in seven of the transgenic plants produced by transformation with the plasmid pBI-RED (Figure 6B, lanes f to l). Finally, the phbC gene was detected in three of the transgenic plants produced by transformation with the plasmid pBI-SYN (Figure 6C, lanes m to p). Although the plant line S12-3A was resistant to 50 µg/ml of kanamycin, suggesting the integration of the NPTII gene, no phbC gene could be detected. It is likely that only the fragment of the Ti vector harboring the NPTII gene, and not the phbC gene, was integrated in the genomic DNA of plant line S12-3A.

Analysis of Expression of the phb Genes in Transgenic Plants

In order to determine if the A. eutrophus phb genes were expressed in the various transgenic lines, the cloned genes present in plasmids pUC-THIO, pUC-RED and pUC-SYN were used as probes in filter hybridization experiments. Total RNA was extracted from untransformed control and T3 transgenic plants. The RNA was resolved by electrophoresis in formaldehyde-containing agarose gels and transferred to nylon filters by established procedures. The inserts of plasmids pUC-THIO, pUC-RED and pUC-SYN were excised by treatment with EcoRI and Hind III, purified by electrophoresis using DEAE cellulose membranes and labeled with ³²P-deoxyribonucleotides by random priming. The labeled phb genes were used to probe the nylon filters. These experiments showed that none of the three phb probes hybridized to any RNA in the untransformed control plant (Figure 7, lane e, j and r). By contrast, transgenic plants produced by transformation with pBI-THIO had RNA of 1.6 kbp which was complementary to the 3-ketothiolase gene

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(Figure 7A, lanes a to d). The CaMV 35S promoter and poly-A addition sequences present on the pBI121-derived plasmids contribute approximately 300 bp to the final length of the mRNAs produced from the phb fusion genes.

5 The level of 3-ketothiolase mRNA was low in plant line T4-3A relative to the other plant lines. Similarly, three of the transgenic lines produced by transformation with pBI-SYN had mRNA of 2.1 kbp corresponding to the PHB synthase gene (Figure 7B, lanes f, g, and i). Transgenic 10 line S12-3A had no detectable mRNA hybridizing to the phbC probe (Figure 7B, lane h). This result is in accordance with the Southern blot analysis showing no integration of the phbC gene in the genomic DNA of line S12-3A (Figure 6C, lane m). Finally, seven transgenic lines produced by 15 transformation with the plamid pBI-RED had mRNA of 1.1 kbp which was complementary to the acetoacetyl-CoA reductase gene (Figure 7C, lanes k to q). Thus, for each of the three phb genes, at least three independent transgenic plants were obtained which expressed complementary RNA of 20 the expected size.

Although the presence of RNA indicates that the genes are transcribed, it does not provide any information that they are translated or that the translation product is functional. This was examined by assaying the transgenic 25 plants for enzyme activity.

Transgenic plants produced by transformation with pBI-THIO were assayed for 3-ketothiolase activity by minor modifications of the assay described by Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973). Frozen 30 leaf tissues from T3 plants were homogenized in Tris buffer and the clarified crude extracts were assayed for 3-ketothiolase activity. The results of these experiments are presented in Table 1. Extracts from untransformed A. thaliana plants had very low levels of 3-ketothiolase 35 activity under the assay conditions. By contrast, each of the transgenic plants found to transcribe the phbA gene had substantially increased levels of thiolase activity. This

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indicated that the bacterial thiolase gene is functional when expressed in transgenic plants. However, the specific activity of 3-ketothiolase detected in the various transgenic plants was significantly lower compared to extracts prepared from E. coli harboring the phbA gene on the plasmid pTZ18U-PHB.

Table 1. Levels of 3-ketothiolase activity in A. thaliana transgenic plants

	Sample	3-Ketothiolase activity ^a
	DH5alpha/PHB ^b	9.5
	Wild type <u>A. thaliana</u>	0.019
	T4-3A transgenic	0.057
15	T3-2A transgenic	0.42
	T4-2A transgenic	0.43
	T4-3B transgenic	0.54

^aMicromoles of acetoacetyl-CoA degraded per minute per milligram of protein. Values are an average of two to four measurements.

^bE. coli DH5alpha containing the plasmid pTZ18U-PHB harboring the PHB operon.

Transgenic plants produced by transformation with plasmid pBI-RED were assayed for acetoacetyl-CoA reductase activity by minor modifications of the assay described by Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973). Leaves from T3 plants were homogenized in potassium phosphate buffer and the clarified extracts were assayed for acetoacetyl-CoA reductase activity. The results of these experiments are presented in Table 2. Extracts from untransformed A. thaliana plants had undetectable levels of acetoacetyl-CoA reductase activity under the assay conditions. By contrast, each of the transgenic plants found to transcribe the phbB gene had high levels of acetoacetyl-CoA reductase activity. This indicates that the bacterial acetoacetyl-CoA reductase gene

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is functional when expressed in transgenic plants. Furthermore, the specific activity of acetoacetyl-CoA reductase detected in six of the seven transgenic plants analyzed was significantly higher than in extracts from E. coli harboring the phbB genes on the plasmid pTZ18U-PHB.

5 Table 2. Levels of acetoacetyl-CoA reductase activity in A. thaliana transgenic plants

	Sample	Acetoacetyl-CoA reductase activity ^a
10	DH5alpha/PHB ^b	1.4
	Wild type <u>A. thaliana</u>	<0.03
	RedB-2A transgenic	12.5
	RedB-2B transgenic	16.2
15	RedB-2C transgenic	9.1
	RedB-2D transgenic	8.8
	RedB-2E transgenic	1.6
	RedB-2G transgenic	5.2
	RedD-3A transgenic	2.3

20 ^aMicromoles of NADPH reduced per minute per milligram of protein. Values are an average of two to four measurements.

^bE. coli DH5alpha containing the plasmid pTZ18U-PHB harboring the PHB operon.

25 Transgenic plants obtained by transformation with the plasmid pBI-SYN were not assayed for the presence of PHB synthase activity because of technical difficulties in measuring the activity of this enzyme in the absence of thiolase and reductase activities.

30 Production and Analysis of Hybrid Plants

Because higher plants contain an endogenous cytoplasmic 3-ketothiolase activity, the only additional enzymes required to produce PHB are acetoacetyl-CoA reductase and PHB synthase. These two genes were

35 introduced into the same plant by cross-pollinating a transgenic line which was judged to be homozygous for the

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acetoacetyl-CoA reductase gene with a transgenic line which was judged to be homozygous for the PHB synthase gene. The hybrid seeds resulting from these crosses were grown in soil for two to three weeks before assaying for the presence of PHB.

5

In order to determine if the presence in plants of the acetoacetyl-CoA reductase and PHB synthase genes was sufficient for production and accumulation of PHB, extracts of chloroform-soluble material were made from control 10 plants and hybrid plants containing both of these genes. The presence of PHB within these extracts was analyzed by gas chromatography (GC). Two methods were used to prepare plant extracts for GC analysis. These methods exploit both the highly polymerized nature of PHB (10^6 daltons on 15 average for PHB produced from A. eutrophus) and its selective solubility in chlorinated hydrocarbons such as chloroform. Briefly, in method #1, whole leaves are placed in a 1:1 solution of chloroform and water and shaken by inversion for 16 hours at 65°C. Because molecules larger 20 than approximately 50,000 daltons cannot pass through the plant cell wall, only low molecular weight water or chloroform-soluble products are extracted from the leaves under these conditions. The putative high molecular weight PHB is then extracted from the leaves by homogenizing the 25 remaining tissue to disrupt the cell wall, and re-extracting it in a solution of 1:1 chloroform and water for 12 hours at 65°C. In method #2, whole leaf samples are successively extracted for 2 hours at 55°C in 50% ethanol, 30 2 hours at 55°C in 100% methanol and 15 minutes at 20°C in 100% diethyl ether. The remaining tissue is then homogenized and extracted in chloroform at 100°C for 4 hours. The products present in the final chloroform extract obtained from both of these methods were transesterified with ethanol and hydrochloric acid and 35 analyzed by gas chromatography. The retention time of the transesterified plant products were compared to

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transesterified commercial PHB purified from A. eutrophus (Sigma Chemical Co., MO).

Transgenic plants S8-1-2A and/or S8-1-2C were cross-pollinated with transgenic plants RedB-2A, -2C, -2D, 5 -2G and RedD-3A. The resulting F1 seeds were sowed in soil and leaf samples or whole shoots of 2-3 week-old plants were collected and analyzed for the presence of PHB. An example of the results obtained using purification method #1 are shown in Figure 8. A product present in the 10 extracts of F1 plants having both the acetoacetyl-CoA reductase and the PHB synthase transgenes has a retention time identical to ethyl-hydroxybutyrate, as determined by comparison with the retention time of the transesterified product of commercial PHB. This new product, tentatively 15 identified as ethyl-hydroxybutyrate, was only detected in F1 hybrid plants having both an active acetoacetyl-CoA reductase transgene and a PHB synthase transgene. A similar product could not be detected in transgenic plants having only one of the above mentioned genes or in 20 untransformed A. thaliana plants. Furthermore, this product could not be detected in chloroform extracts of plant tissues which had not been previously homogenized. This indicates that the ethyl-hydroxybutyrate is derived 25 from a high molecular weight precursor.

The identity of the new plant product having a retention time identical to ethyl-hydroxybutyrate was analyzed by gas chromatography-mass spectrometry (GC-MS). GC-MS analysis was performed by the MSU-NIH Mass Spectrometry Facility. Figure 9A shows the mass 30 spectrometric spectra of ethyl-hydroxybutyrate prepared from authentic PHB. Figure 9B shows the mass spectrum of the putative ethyl-hydroxybutyrate extracted from an F1 hybrid plant which resulted from a cross between transgenic plants S8-1-2A and RedB-2C. The results indicated that the 35 new plant product eluting with the same retention time as ethyl-hydroxybutyrate also has the same fragmentation pattern as an authentic sample of ethyl-hydroxybutyrate.

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The fact that this new product can only be detected in extracts from leaf tissue which has previously been homogenized indicates that the ethyl-hydroxybutyrate is derived from material having a molecular weight greater than approximately 50,000 daltons (the approximate porosity of plant cell walls). Together, these data indicate that transgenic plants containing both the acetoacetyl-CoA reductase and the PHB synthase genes accumulate polyhydroxybutyrate. Table 3 shows a summary of the F1 plants that were analyzed by GC and GC-MS. Based on the GC analysis, the amount of PHB accumulated in leaves of F1 hybrids ranged from approximately 5 µg of PHB per gram of fresh weight of leaves for F1 hybrids between RedD-3A and S8-1-2C, to approximately 100 µg of PHB per gram fresh weight of leaves from F1 hybrid between RedB-2C and S8-1-2A.

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Table 3. Summary of evidence for production of
PHB in F1 hybrid plants

	Parental Transgenic Line ^a	Parental Transgenic Line ^a	
		S8-1-2C	S8-1-2A
5	RedD-3A	GC ^b MS ^c	TEM ^d (leaf)
10	RedB-2A	TEM (seed)	GC TEM(leaf, seed)
	RedB-2G		GC MS
15			TEM(leaf)
	RedB-2C		GC MS
		TEM (leaf)	
	RedB-2D		TEM (leaf)

20 ^aTransgenic lines harboring the acetoacetyl-CoA reductase transgene were cross-pollinated with transgenic lines harboring the PHB synthase. The resulting F1 hybrids were analyzed for production of PHB.

25 ^bEvidence for production of PHB by gas chromatography analysis

^cEvidence for production of PHB by gas chromatography-mass spectrometry.

^dDetection of electron-lucent granules by transmission electron microscopy. In parenthesis is indicated the plant tissue analyzed.

30 ^eAll blank spaces indicate that the analysis has not been performed.

Visual Inspection of PHB Granules in Hybrid Plants

35 Transmission electron microscopy (TEM) of bacteria accumulating PHB revealed electron-lucent granules of 0.2 to 0.5 µm in diameter surrounded by a membrane coat of about 2 nm thick (Lundgren, D. G., Pfister, R. M. and

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Merrick, J. M., J. Gen. Microbiol. 34:441-446 (1964)). To determine if similar granules could be detected in hybrid plants shown to be positive for PHB production by GC-MS analysis, plant tissues were examined by transmission electron microscopy. Transgenic plants S8-1-2A and/or S8-1-2C were cross-pollinated to transgenic RedB-2A, -2C, -2D, -2G and RedD-3A. The resulting F1 hybrid seeds and mature leaf material were fixed for analysis by transmission electron microscopy. Briefly, tissues were fixed in 3% glutaraldehyde and 1% osmium tetroxide and embedded in epoxy resin. Sections of 80-90 nm were stained with 5% uranyl acetate and lead citrate.

In one series of experiments, the F1 seeds were sowed in soil and leaves from 2-3 week-old plants were collected for TEM analysis. Inspection of the cells present in the leaves revealed the presence of agglomerations of electron-lucent granules. These granules were detected in all analyzed F1 hybrid plants resulting from crosses between transgenics having the PHB synthase gene and transgenics having the acetoacetyl-CoA reductase gene. Examples are shown in Figure 10. Similar granules were never detected in the parental transgenic lines having only the PHB synthase or the acetoacetyl-CoA reductase genes, nor was it detected in untransformed A. thaliana. In F1 hybrid leaf tissues, the granules were detected in mesophyll cells (Figure 10 micrograph a to e). The agglomerate of electron-lucent granules were detected most frequently in the nucleus (Figure 10, micrograph a to c), but similar structures were also detected in the cytoplasm (Figure 10, micrograph e) and the vacuole (Figure 10, micrograph d) of the F1 hybrid leaf tissues. In the nucleus and cytoplasm, individual granules could reach a maximum size of approximately 0.18 μm . In the vacuoles, the granules were generally larger, reaching a maximum diameter of approximately 0.55 μm . At higher magnification, the nuclear granules appear to be surrounded by electron-dense material. Both the size and apparent

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structure of these granules are very similar to granules observed in bacteria which accumulate PHB.

In a second series of experiments, F1 seeds were soaked in water for 24 hours, the embryos were dissected 5 out of the seed coat and tissues were fixed. Analysis of the embryonic cotyledons revealed the presence of agglomeration of electron-lucent granules in the nucleus (Figure 10, micrograph f). The granules could reach a maximum diameter of 0.18 μm . These granules could only be 10 detected in the nucleus of F1 hybrid embryos resulting from crosses between transgenics having the PHB synthase gene and transgenics having the acetoacetyl-CoA reductase gene. No granules could be detected in either of the parental 15 transgenic plants having only one of the ectopic genes, or in untransformed wild type A. thaliana. Table 3 shows a summary of the F1 plants that were analyzed by TEM.

The data described above show a positive correlation between detection of PHB by GC-MS and the presence of granules at the electron microscope level. The 20 size, shape and presence of electron-dense material surrounding the individual granules very closely resembles the granules present in bacteria producing PHB. Finally, both the detection of PHB by GC-MS and the presence of 25 electron-lucent granules are only observed in hybrid plants possessing both the acetoacetyl-CoA reductase and the PHB synthase transgenes. Together, these data indicate that the granules observed in F1 hybrid plants are composed of polyhydroxybutyrate.

DISCUSSION

30 In these studies, it has been demonstrated that bacterial genes encoding enzymes required for PHB synthesis can be stably introduced into a higher plant in such a way that the genes are transcribed and produce transcripts of the expected size. It was further shown that, in the case 35 of the phbA and phbB genes, the presence of these genes in transgenic plants confers an increase in the level of 3-ketothiolase or acetoacetyl-CoA reductase enzyme

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activity, respectively. Thus, it is clear that these two gene products are functional when translated in the plant. Because of technical difficulties associated with assaying PHB synthase activity directly, the amount of PHB synthase activity in the transgenic plants was not determined.

It was shown that only plant extracts from F1 transgenic plants expressing both the acetoacetyl-CoA reductase and PHB synthase produce a new high molecular weight chloroform-soluble compound, which upon transesterification with ethanol and hydrochloric acid, produces ethyl-hydroxybutyrate. These data indicate that the new compound is polyhydroxybutyrate. In addition, these data are an indirect evidence for the production of a functional PHB synthase in transgenic plants. This is important since an in vitro assay for the PHB synthase activity could not be performed. Furthermore, production of PHB also indirectly indicate that D(-)-hydroxybutyryl-CoA, the substrate for the PHB synthase, is produced in plants. This hydroxyacyl-CoA is not naturally found in plants.

Transmission electron microscopy further substantiates the claim that PHB is produced in transgenic plants. Analysis of embryonic cotyledons and mature leaves of F1 transgenic plants expressing both the acetoacetyl-CoA reductase and the PHB synthase revealed agglomerates of electron-lucent granules having a size and structure very similar to granules found in bacteria producing PHB, such as A. eutrophus. These granules were found most frequently in the nucleus, but were also detected in the vacuole and the cytoplasm of F1 hybrid plants.

In the experiments described in this work, the products of the phbA, phbB, and phbC genes from A. eutrophus are most likely expressed in the cytoplasm, since no specific amino acid sequences were added to the proteins to target them specifically into any organelles. Since the cytoplasm of plant cells already contains a 3-ketothiolase, only the additional expression of the acetoactyl-CoA

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reductase and PHB synthase was required to produce PHB. The fact that granules are found in the nucleus and vacuoles is not necessarily contradictory with the expression of the enzymes in the cytoplasm. Since nuclear membranes disassemble and reassemble during cell division, PHB granules initially produced in the cytoplasm could be entrapped within the newly reforming membranes of the nucleus. Alternatively, because of their hydrophobicity, PHB granules could pass through the membranes of the nucleus or vacuole.

In an alternative approach, PHB production could be localized to a specific plant cell organelle through targeted expression of the enzymes involved in PHB synthesis to the organelle. In this case, if the targeted organelle does not express an active 3-ketothiolase, expression of an exogenous 3-ketothiolase activity would be required, in addition to the acetoacetyl-CoA reductase and the PHB synthase, for the production of PHB.

The long term goal of PHB or PHA production in higher plants is to divert carbon away from major storage compounds such as lipid, starch or terpenoids, to channel it towards PHA synthesis. This goal will require tissue-specific expression as well as potentially organelle-specific expression of the enzymes involved in PHA synthesis.

Oil producing crops are likely targets for genetic engineering. Lipids are synthesized in the plastid using acetyl-CoA, the same precursor used in synthesis of PHB and other PHA. Therefore, genetic engineering of oil crops will require targeting the PHA biosynthetic enzymes into the plastid. Examples of oil crops that could be engineered for PHA production are rapeseed, sunflower and oil palm. Rapeseed and sunflower are major crops in North America and can be transformed with foreign DNA. Alternatively, PHA production could be targeted into the mesocarp of the oil palm fruit. Because lipids produced in the mesocarp are not essential for the survival of the

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tree or the embryo, the production of PHA should have no deleterious effects on palm trees. Unfortunately, no transformation techniques are yet available for oil palm.

PHA production could also be targeted to the roots and tubers of sugar beets and potatoes, crops which accumulate large amounts of starch. The major problem with this approach is that since starch and PHA do not use the same precursors, potentially multiple modifications in carbon metabolism will be required before carbon could be diverted away from starch into PHA.

Possibly the most direct approach to PHA production would be to use crops accumulating large amounts of terpenoids, such as carrot which accumulates carotenoids, or the mexican yam which accumulates sterols. Since terpenoids use the same precursors as PHA (acetyl-CoA and acetoacetyl-CoA), diverting carbon into PHA production could be more easily achieved.

MATERIALS AND METHODS

Construction of DNA Recombinants

E. coli strain DH5alpha harboring plasmids were grown in LB broth supplemented with kanamycin (50 µg/ml) or ampicillin (50 µg/ml). Large-scale preparations of plasmid DNA was done by the alkaline lysis and polyethylene glycol precipitation procedure as described by Sambrook, J., Fritsch E. F. and Maniatis, T., Molecular Cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Plasmid DNA was cleaved with restriction endonucleases according to the manufacturer's recommendations (New England Biolabs, Mass; Promega Corp., WI; Boehringer Mannheim Biochemicals, IN; Stratagene, CA), separated by agarose gel electrophoresis and visualized by ethidium bromide staining as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). The DNA fragments were recovered from the agarose gel with DEAE membranes (NA-45 DEAE membrane, Schleicher and Schuell, Inc., NH). Briefly, DNA is electrophoresed

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onto a strip of NA-45 and the membrane is washed in 0.15 M NaCl, 0.1 mM EDTA and 20 mM Tris-HCl (pH 8). The DNA is then eluted in 1.0 M NaCl, 0.1 mM EDTA and 20 mM Tris-HCl (pH 8) at 65°C for 1 to 2 hours. The DNA is further 5 purified by phenol-chloroform extraction and ethanol precipitation. In some experiments, the recessed 3' termini of DNA fragments were converted into blunt ends with T4 DNA polymerase using the protocol described in Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Ligation of DNA fragments with cohesive or 10 blunt ends was done at 14°C for 16 hours in buffer containing 50 mM Tris-HCl (pH 7.6), 5 mM MgCl₂, 5% (w/v) polyethylene glycol 8000, 0.5 mM ATP and 5 mM 15 dithiothreitol as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). A fraction of the ligation reaction was transferred into E. coli by the rubidum chloride method as described by Hanahan, D., J. Mol. Biol. 166:557-580 (1983). The transformed bacteria 20 were plated on agar plates containing LB broth and either 50 µg/ml kanamycin or 50 µg/ml ampicillin. Bacterial colonies containing recombinant plasmids were identified by hybridization with ³²P-labeled DNA probes as described by 25 Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989), except that nylon membranes (Hybond-N, Amersham, IL) were used instead of nitrocellulose membranes. Preparation of radiolabeled DNA probes and hybridization 30 are described in a following section. Small-scale preparation of plasmid DNA was done by the alkaline lysis method as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). 35 Oligonucleotides were synthesized on an Applied Biosystems 380A DNA synthesizer according to the manufacturer's instructions (Applied Biosystems, CA). The

oligonucleotides with a dimethoxytrityl group attached to the 5' ends were purified on a Varian 5000 HPLC equipped with a C₁₈ column (Varian Instrument Group, TX). The oligonucleotides were resuspended in 0.1M triethylamine and injected onto a C₁₈ column preequilibrated with 12% acetonitrile/88% 0.1 M triethylamine-acetate (pH7) (solvent A). The HPLC program was set as follows: flow rate, 0.9 ml/min; maximum pressure, 200 psi; time 0 min, 88% solvent A/12% solvent B (acetonitrile); time 3 min, 88% solvent A/12% solvent B; time 21 min, 65% solvent A/35% solvent B; time 25 min, 65% solvent A/35% solvent B. The purified oligonucleotides were detritylated in 80% acetic acid for 10 min and dried under nitrogen. The oligonucleotides were dissolved in 10 mM Tris-HCl (pH 7.5) and 0.1 mM EDTA, extracted three times with equal volumes of ethyl acetate and precipitated with ethanol.

Polymerase chain reaction (PCR) was performed using a Perkin-Elmer Cetus DNA thermal cycler (Perkin-Elmer, CT). The reaction mixture contained 100 pmoles of oligonucleotides, PCT primer #1 and #2 (see Fig. 5), 200 ng of plasmid pTZ18U-PHB linearized with the restriction enzyme EcoRI, 125 μM dNTP, 50 mM KCl, 10 mM Tris-HCl (pH 8.3), 2.5 mM MgCl₂, 0.01% gelatin and 2.5 units of Taq polymerase (Perkin-Elmer, CT). The DNA thermal cycler program was as follows: 3 min at 94°C, 40 cycles of the sequence 1 min at 94°C - 3 min at 55°C - 3 min at 72°C, and finally 7 min at 72°C. The PCR product was isolated by agarose gel electrophoresis and elution with DEAE cellulose membrane.

Production of Transgenic Plants

The Ti plasmid vectors used to produce transgenic plants were first transferred into Agrobacterium tumefaciens strain C58-pGV3850 by electroporation (Zabriskye, P. et al., EMBO 2:2143-2150 (1983); and Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989)). Arabidopsis thaliana race Rschew were grown

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aseptically on vertical petri plates containing mineral elements, 0.8% agar (Difco) and 1% sucrose as described by Estelle, M. A. and Somerville, C., Mol. Gen. Genet.

206:200-206 (1987) and Schiefelbein, J. W. and Somerville,

5 C. R., Plant Cell 2:235-243 (1990). Roots from 10 to 12 day-old plants were excised and used for transformation as described by Valvekens, D., Van Montagu, M. and Van Lijsebettens, M., Proc. Natl. Acad. Sci USA 85:5536-5540 (1988).

10 Seeds from T0 and T1 transgenics plants were grown on media containing mineral elements, 1% sucrose, 0.8% agar (Difco) and 50 µg/ml kanamycin. After 10 to 14 days of growth, kanamycin resistant (Km^R) transgenic plants had green leaves while untransformed kanamycin sensitive (Km^S) plants had yellow leaves. At this stage, Km^R plants could be removed from the agar plates and transplanted into fertilized soil.

Extraction and Restriction Endonuclease Cleavage of Genomic DNA

20 Wild type and transgenic plants were grown in soil for 2 to 3 weeks and approximately 5 g of leaf material was collected and frozen in liquid nitrogen. High molecular weight DNA was extracted from the frozen plant tissues as described by Rogers, S. C. and Bendich, A. J.,

25 Plant Molecular Biology Manual A6:1-10 (1988). Restriction endonuclease cleavage with the enzyme HindIII was performed under the conditions recommended by the manufacturer (New England Biolabs Inc., Mass).

Agarose Gel Electrophoresis and Hybridization Procedure

30 DNA analysis by agarose gel electrophoresis and transfer to nylon membranes (Hybond-N, Amersham, Il) were done using established procedures described by Southern, E. M., J. Mol. Biol. 38:503-517 (1975) and Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Specific cloned DNA fragments to be used as probes were excised from the vector with appropriate restriction

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endonucleases, the inserts were purified from the vector by agarose gel electrophoresis and electroelution using DEAE cellulose membranes. Probes were labeled with 32P-deoxyribonucleotides by the random primer extension method using hexamers as described by Feinberg, A. P. and Volgelstein, B., Anal. Biochem. 136:6-13 (1983). Nylon filters were hybridized with labeled probes and exposed on film as described by Poirier, Y. and Jolicoeur, P., J. Virol. 63:2088-2098 (1989).

10 RNA Isolation and Electrophoresis

Total RNA was isolated from frozen leaf samples as described by Puissant, C. and Houdebine, L. M., BioTechniques 8:148-149 (1990). The isolated RNA was separated by electrophoresis in agarose gel containing formaldehyde and transferred onto nylon membranes (Hybond-N, Amersham, IL) as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). The nylon filters were hybridized with labeled probes as described in the previous section.

20 Assay for 3-Ketothiolase Activity

One gram of frozen leaf samples were homogenized in 2 ml of ice-cold buffer containing 100 mM Tris-HCl (pH 8.0), 40 mM MgCl₂ and 5 mM beta-mercaptoethanol. The 25 homogenate was clarified by centrifugation at 10000X g for 2 min and the supernatant transferred to a fresh tube. The protein content of the extract was measured by the Bradford assay using the BioRad protein assay kit (BioRad Laboratories, CA). Between 3 to 30 µg of plant protein extracts were used per assay. Protein extracts were also prepared from bacteria. In this case, stationary cultures of bacteria were pelleted by centrifugation, washed once with ice-cold assay buffer and resuspended in 200 µl of the same buffer. The bacterial suspension was lysed by 30 sonication, the homogenate clarified by centrifugation and the protein content of the extract determined by the Bradford assay. Between 0.2 to 1 µg of bacterial protein

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extract was used per assay. Activity of the 3-ketothiolase enzyme in the different extracts was assayed according to the procedure of Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973).

5 Assay for Acetoacetyl-CoA Reductase Activity

One gram of frozen leaf samples were homogenized in 2 ml of ice-cold buffer containing 100 mM KH₂PO₄ (pH 5.5), 0.02 mM MgCl₂ and 4.0 mM beta-mercaptoethanol. The homogenate was clarified by centrifugation at 10000X g for 10 2 min and the supernatant transferred to a fresh tube. The protein content of the extract was measured by the Bradford assay using the BioRad protein assay kit. Between 0.8 to 10 µg of plant protein extract was used per assay.

Bacterial extracts were also prepared in the assay buffer 15 essentially as described in the previous section. Activity of the acetoacetyl-CoA reductase enzyme was assayed according to the procedure of Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973).

Gas Chromatography and Mass Spectroscopy Analysis

20 Two methods were used to prepare plant extracts for GC analysis. In method #1, between 0.005 and 0.05 g of fresh or frozen plant material (leaves or whole shoots) was extracted in 1 to 2 ml of a 1:1 solution of chloroform and water at 65°C for 16 hours with constant agitation. The 25 plant material was then homogenized in water and re-extracted in a 1:1 solution of chloroform and water for 16 hours at 65°C with constant agitation. The chloroform phase was transferred to a new tube and extracted once with an equal volume of water. The final volume of the 30 chloroform phase was adjusted to 0.5 ml and used for transesterification with ethanol and HCl as described below. In method #2, between 0.005 to 0.15 g of frozen or fresh plant material was successively extracted in 50% ethanol at 55°C for 2 hours, 100% methanol at 55°C for 2 hours and 35 100% diethylether for 15 minutes at room temperature. The remaining tissue was then homogenized in water, dried and extracted in 0.5 ml of chloroform for 4 hours at 100°C.

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The final chloroform extracts (0.5 ml) obtained by method #1 and #2 was transesterified by adding 0.2 ml of concentrated HCl and 1.7 ml of 100% ethanol and heating at 100°C for 2 hours. The reaction mixture was then cooled down to room temperature, the chloroform phase extracted twice with 2 ml of 0.9% NaCl (w/v) and the final organic phase reduced to 100 µl. As a standard, commercial PHB (Sigma Chemical Co., MO) was dissolved in warm chloroform and 1 mg was transesterified as described above.

5 The chloroform phase containing the ethyl esters were transferred to a GC vial for injection of 1 µl into a Hewlett Packard 5890 series II GC equipped with a programmable autosampler and a SP-2330 glass capillary column (Supelco, PA). The approximate linear velocity was 10 20 cm/s with helium as the carrier gas. The temperature of the injection port was set at 220°C, and that of the flame ionization detector port was set at 220°C. The following 15 temperature profile was used: 4 minutes at 65°C, followed by a temperature increase rate of 20°C/minute up to 195°C, 20 20 minutes at 195°C, a post-run temperature decrease rate of 20°C/minute down to 65°C.

25 The identity of peaks of interest was established by GC-mass spectrometry. Electron impact mass spectral data was obtained on a JEOL JMS-AX505H mass spectrometer coupled with a Hewlett Packard 5890 GC. The following parameters were used: source temperature, 200°C; ionization current, 100 µA; accelerating voltage, 3 keV. A J & W Scientific Co. column DB-225 was directly inserted 30 into the mass spectrometer source and helium was used as carrier. The splitless injector was held at 260°C and the transfer line at 260°C. The same GC oven temperature profile was used (see previous paragraph).

Transmission Electron Microscopy

35 Plant tissues were fixed with 3% glutaraldehyde in 0.1 M phosphate buffer (pH 7.2) for 1.5-2 hours at room temperature. The samples were washed 4 times in 0.1 M phosphate buffer (pH 7.2) and fixed in 1% OsO₄ in phosphate

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buffer for 2 hours at room temperature. The tissues were then dehydrated in a graded ethanol series and embedded in Spurrs epoxy resin. Sections of 80-90 nm were cut, placed on a copper grid and stained in 5% uranyl acetate for 30 to 45 minutes, followed by staining in Reynolds lead citrate for 3 to 4 minutes. Sections were viewed in a JEOL 100CXII transmission electron microscope operated at 80 kV.

Other Plants

Although the specific example of the invention described here involved the plant Arabidopsis thaliana and genes from Alcaligenes eutrophus, the invention is of general utility. The claims pertaining to production of polyhydroxybutyrate and/or polyhydroxyalkanoate in plants is not limited to Arabidopsis thaliana, or linked specifically to the use of genes from Alcaligenes eutrophus. The claims described below describe a general method for the production of polyhydroxyalkanoate in plants through the introduction of foreign DNA material into plant cells. Such plants include the plants discussed previously and carrot, sunflower, tobacco, tomato and potato, for instance.

The seeds from the various lines of plants have been deposited under the Budapest Treaty with the American Type Culture Collection, 12301 Parklawn Drive, Rockville, Maryland 20852. These lines include RedD-3A (ATCC 75044) containing the acetoacetyl-CoA reductase gene; S8-1-2A (ATCC 75043) containing the PHB synthase gene and T4-2A (ATCC 75042) containing the 3-ketothiolase gene. The genes are each shown in Sequence ID NO: 1.

The foregoing specific description is only illustrative of the present invention and it is intended that the present invention be limited only by the hereinafter appended claims.

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APPENDIX I

(1) GENERAL INFORMATION:

- (i) Applicants: Chris Somerville, Yves Poirier,
Douglas Dennis
- (ii) Title of Invention: Transgenic Plant Materials
Producing Polyhydroxyalkanoates

- (iii) Number of Sequences: 1

- (iv) Correspondence Address:

- (A) Addressee: Ian C. McLeod
- (B) Street: 2190 Commons Parkway
- (C) City: Okemos
- (D) State: Michigan
- (E) County: Ingham
- (F) Zip Code: 48864

- (v) Computer Readable Form:

- (A) Medium Type: Diskette 5.25 inch. 360 Kb
Storage
- (B) Computer: IBM AT
- (C) Operating System: MS-DOS (version 4)
- (D) Software: Wordperfect 5.1

- (viii) Attorney/Agent Information:

- (A) Name: Ian C. McLeod
- (B) Registration No.: 20,931
- (C) Reference/Docket Number: MSU 4.1-131

- (ix) Telecommunication Information:

- (A) Telephone: (517) 347-4100
- (B) Telefax: (517) 347-4103

(2) Information for SEQ ID NO: 1

- (i) Sequence Characteristics:

- (A) Length: 4980 base pairs
- (B) Type: Nucleic Acid Encoded Precursor
Peptides
- (C) Strandedness: Double
- (D) Topology: Linear

- (ii) Molecule Type:

- (A) Description: Genomic DNA

- (iii) HYPOTHETICAL: No.

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- (iv) ANTI-SENSE: No
- (vi) ORIGINAL SOURCE:
 - (A) Organism: Alcaligenes eutrophus
- (vii) IMMEDIATE SOURCE:
 - (A) Library: genomic
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1

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1 CCCGGGCAAGTACCTGCCGACATCTATGCGCTGGCGCGCACGCGCCTGGCGCGCCGG
61 CTGTACCGAGGTCTACGGCGGCACGCCCTGCACCGTGGCCACGCCGGTCGTTCTACTC
121 CTATCGGCCGATGGCGTGACCGGCCGATGCCAGCCTGGTCTGGCTGGCGGACTGAGC
181 CCGCCGCTGCCTCACTCGTCCTTGCCTGGCCCTGCCGCTGCCAGCCTGGCTGGCTTCAGCCTG
241 CGTCGGCGCGGCCGGCGTCCCCATGATGTAGAGCACCAAGGCCACCAGCGCCATGCCAT
301 ACATCAGGAAGGTGGCAACGCCCTGCCACCACGTTGTGCTCGGTATGCCATCATCAGCG
361 CCACGTAGAGCCAGCCAATGCCACGATGTACATCAAAATTCATCCTCTGCCCTATGC
421 TCTGGGCCTCGGAGATGCGAGCGCTGCATAACCGTCCGGTAGGTGGAAAGCGTGCAGT
481 GCCGAGGCGGATTCCGCATTGACAGCGCGTGCCTGCAAGGAACAATGGACTCAAATG
541 TCTCGGAATCGCTGACGATTCCCAGGTTCTCCGGCAAGCATAGCGCATGGCGTCTCCAT
601 GCGAGAATGTCGCGCTTGCCTGGATAAAAGGGGAGCCGCTATCGGAATGGACGCAAGCCAC
661 GGCGCAGCAGGTGCGGTGAGGGCTTCCAGCCAGTTCCAGGGCAGATGTGCCGGCAGAC
721 CCTCCCGCTTGGGGAGGCGCAAGCCGGTCCATTGGATAGCATCTCCCCATGCAAAG
781 TGCCGGCCAGGGCAATGCCGGAGCCGGTTCGAATAGTGACGGCAGAGAGACAATCAAAT
841 CATGGCGACCGGCAAAGGCGGGCAGCTTCCACGCAGGAAGGCAAGTCCAACCATTCAA
S1 MetAlaThrGlyLysGlyAlaAlaAlaSerThrGlnGluGlyLysSerGlnProPheLy
901 GGTCAACGCCGGGCCATTGATCCAGCCACATGGCTGGAATGGTCCGCCAGTGGCAGGG
S21 SValThrProGlyProPheAspProAlaThrTrpLeuGluTrpSerArgGlnTrpGlnG1
961 CACTGAAGGCAACGCCACGCCGGCGTCCGGCATTCCGGCCTGGATGCGCTGGCAGG
S41 yThrGluGlyAsnGlyHisAlaAlaAlaSerGlyIleProGlyLeuAspAlaLeuAlaG1

1021 CGTCAAGATCGCGCCGGCGCAGCTGGGTGATATCCAGCAGCGCTACATGAAGGACTTCTC
S61 yValLysIleAlaProAlaGlnLeuGlyAspIleGlnGlnArgTyrMetLysAspPheSe

1081 AGCGCTGTGGCAGGCCATGGCCGAGGGCAAGGCCGAGGCCACCGGTCCGCTGCACGACCG
S81 rAlaLeuTrpGlnAlaMetAlaGluGlyLysAlaGluAlaThrGlyProLeuHisAspAr

1141 GCGCTTCGCCGGCGACGCATGGCGCACCAACCTCCCATATCGCTTCGCTGCCGCGTTCTA
S101 gArgPheAlaGlyAspAlaTrpArgThrAsnLeuProTyrArgPheAlaAlaAlaPheTy

1201 CCTGCTCAATGCGCGCCCTTGACCGAGCTGGCCGATGCCGTGAGGCCGATGCCAACAGAC
S121 rLeuLeuAsnAlaArgAlaLeuThrGluLeuAlaAspAlaValGluAlaAspAlaLysTh

1261 CCGCCAGCGCATCCGCTTCGCGATCTCGCAATGGGTGCGATGCGATGTCGCCGCCAACTT
S141 rArgGlnArgIleArgPheAlaIleSerGlnTrpValAspAlaMetSerProAlaAsnPh

1321 CCTGCCACCAATCCCAGGGCGCAGCGCCTGCTGATCGAGTCGGCGGCCGAATCGCTGCG
S161 eLeuAlaThrAsnProGluAlaGlnArgLeuLeuIleGluSerGlyGlyGluSerLeuAr

1381 TGCCGGCGTGCACACATGATGAAAGACCTGACACCGCGCAAGATCTCGCAGACCGACGA
S181 gAlaGlyValArgAsnMetMetGluAspLeuThrArgGlyLysIleSerGlnThrAspG1

1441 GAGCGCGTTGAGGTGGCCGCAATGTCGCGGTGACCGAAGGCCGTGGTCTTCGAGGAA
S201 uSerAlaPheGluValGlyArgAsnValAlaValThrGluGlyAlaValValPheGluAs

1501 CGAGTACTTCCAGCTGTTGCAGTACAAGCCGCTGACCGACAAGGTGCACGCCGCCGCT
S221 nGluTyrPheGlnLeuLeuGlnTyrLysProLeuThrAspLysValHisAlaArgProLe

1561 GCTGATGGTGCCGCCGTGCATCAACAAGTACTACATCCTGGACCTGCAGCCGGAGAGCTC
S241 uLeuMetValProProCysIleAsnLysTyrIleLeuAspLeuGlnProGluSerSe

1621 GCTGGTGCGCCATGTGGTGGAGCAGGGACATACGGTCTGGTGTGGCGCAATCC
S261 rLeuValArgHisValValGluGlnGlyHisThrValPheLeuValSerTrpArgAsnPr

1681 GGACGCCAGCATGGCCGGCAGCACCTGGGACGACTACATCGAGCACGCCATCCGCGC
S281 oAspAlaSerMetAlaGlySerThrTrpAspAspTyrIleGluHisAlaAlaIleArgAl

1741 CATCGAAGTCGCGCGACATCAGCGGCCAGGACAAGATCAACGTGCTCGGCTTCTGCGT
S301 aIleGluValAlaArgAspIleSerGlyGlnAspLysIleAsnValLeuGlyPheCysVa

1801 GGGCGGCCACCATTGTCTCGACCGCGCTGGCGGTGCTGGCCGCGCGCGAGCACCCGGC
S321 lGlyGlyThrIleValSerThrAlaLeuAlaValLeuAlaArgGlyGluHisProAl

1861 CGCCAGCGTCACGCTGCTGACCACGCTGGACTTGCCGACACGGGCATCCTCGACGT
 S341 aAlaSerValThrLeuLeuThrThrLeuLeuAspPheAlaAspThrGlyIleLeuAspVa

1921 CTTTGTGACGAGGCCATGTGCAGTTGCGCGAGGCCACGCTGGCGGCCGGCGC
 S361 lPheValAspGluGlyHisValGlnLeuArgGluAlaThrLeuGlyGlyAlaGlyAl

1981 GCCGTGCGCGCTGCTGCGCGCCATTGAGCTGGCCAATACCTCTCGTTCTGCGCCCCGAA
 S381 aProCysAlaLeuLeuArgGlyLeuGluLeuAlaAsnThrPheSerPheLeuArgProAs

2041 CGACCTGGTGTGGAACCTACGTGGTCGACAACACTACCTGAAGGGCAACACGCCGGTGCCTT
 S401 nAspLeuValTrpAsnTyrValValAspAsnTyrLeuLysGlyAsnThrProValProPh

2101 CGACCTGCTGTTCTGGAACGGCGACGCCACCAACCTGCCGGGGCCGTGGTACTGCTGGTA
 S421 eAspLeuLeuPheTrpAsnGlyAspAlaThrAsnLeuProGlyProTrpTyrCysTrpTy

2161 CCTGCGCCACACCTACCTGCAGAACGAGCTCAAGGTACCGGGCAAGCTGACCGTGTGCGG
 S441 rLeuArgHisThrTyrLeuGlnAsnGluLeuLysValProGlyLysLeuThrValCysG1

2221 CGTGCCGGTGGACCTGGCCAGCATCGACGTGCCGACCTATATCTACGGCTCGCGCGAAGA
 S461 yValProValAspLeuAlaSerIleAspValProThrTyrIleTyrGlySerArgGluAs

2281 CCATATCGTGCCTGGACCGCGCCCTATGCCCTCGACCGCGCTGCTGGCGAACAGCTGCG
 S481 pHisIleValProTrpThrAlaAlaTyrAlaSerThrAlaLeuLeuAlaAsnLysLeuAr

2341 CTTCGTGCTGGGTGCGTCGGGCCATATGCCCGGTGTGATCAACCCGCCAAGAACAA
 S501 gPheValLeuGlyAlaSerGlyHisIleAlaGlyValIleAsnProProAlaLysAsnLy

2401 GCGCAGCCACTGGACTAACGATGCGCTGCCGGAGTCGCCGAGCAATGGCTGGCCGGCGC
 S521 sArgSerHisTrpThrAsnAspAlaLeuProGluSerProGlnGlnTrpLeuAlaGlyAl

2461 CATCGAGCATCACGGCAGCTGGTGGCCGGACTGGACCGCATGGCTGGCCGGCAGGCCGG
 S541 aIleGluHisHisGlySerTrpTrpProAspTrpThrAlaTrpLeuAlaGlyGlnAlaG1

2521 CGCGAAACGCCGCCGCCGCCAACTATGGCAATGCGCGCTATCGCGCAATCGAACCCGC
 S561 yAlaLysArgAlaAlaProAlaAsnTyrGlyAsnAlaArgTyrArgAlaIleGluProAl

2581 GCCTGGCGATACTGCAAAGCCAAGGCATGACGCTTGCATGAGTGCCGGTGCCTGATG
 S581 aProGlyArgTyrValLysAlaLysAla*

2641 CACGGCGCCGGCAGGCCTGCAGGTTCCCTCCCGTTCCATTGAAAGGACTACACAATGAC
 T1 MetTh

2701 TGACGTTGTCATCGTATCCGCCGCCGCCACCGCGTCGGCAAGTTGGCGGCTCGCTGGC
T3 rAspValValIleValSerAlaAlaArgThrAlaValGlyLysPheGlyGlySerLeuAl

2761 CAAGATCCCAGCACCAGGAACCTGGGTGCCGTGGTCATCAAGGCCGCGCTGGAGCGCCGG
T23 aLysIleProAlaProGluLeuGlyAlaValValIleLysAlaAlaLeuGluArgAlaG1

2821 CGTCAAGCCGGAGCAGGTGAGCGAAGTCATCATGGGCCAGGTGCTGACCGCCGGTCGGG
T43 yValLysProGluGlnValSerGluValIleMetGlyGlnValLeuThrAlaGlySerG1

2881 CCAGAACCCCGCACGCCAGGCCGATCAAGGCCGCCCTGGCGCGATGGTGCCGCCAT
T63 yGlnAsnProAlaArgGlnAlaAlaAlleLysAlaGlyLeuGlyAlaMetValProAlaMe

2941 GACCATAACAAGGTGTGCGGCTCGGCCTGAAGGCCGTGATGCTGGCCGCCAACGCGAT
T83 tThrIleAsnLysValCysGlySerGlyLeuLysAlaValMetLeuAlaAlaAsnAlaI1

3001 CATGGCGGGCGACGCCAGATCGTGGTGGCCGGCCAGGAAAACATGAGCGCCGCC
T103 eMetAlaGlyAspAlaGluIleValValAlaGlyGlyGlnGluAsnMetSerAlaAlaPr

3061 GCACGTGCTGCCGGCTCGCGCGATGGTTCCGCATGGCGATGCCAACGCTGGTCGACAC
T123 oHisValLeuProGlySerArgAspGlyPheArgMetGlyAspAlaLysLeuValAspTh

3121 CATGATCGTCGACGCCCTGTGGGACGTGTACAACCAGTACCACATGGGCATCACCGCCGA
T143 rMetIleValAspGlyLeuTrpAspValTyrAsnGlnTyrHisMetGlyIleThrAlaG1

3181 GAACGTGGCCAAGGAATACGGCATCACACCGCAGGGCGCAGGATGAGTTGCCGTGGCTC
T163 uAsnValAlaLysGluTyrGlyIleThrArgGluAlaGlnAspGluPheAlaValGlySe

3241 GCAGAACAAAGGCCAGGCCAGAAGGCCGAGAAGGCCGGCAAGTTGACGAAGAGATCGTCCCGT
T183 rGlnAsnLysAlaGluAlaAlaGlnLysAlaGlyLysPheAspGluGluIleValProVa

3301 GCTGATCCCGCAGCGCAAGGGCGACCCGGTGGCCTCAAGACCGACGAGTTCGTGGCCA
T203 lLeuIleProGlnArgLysGlyAspProValAlaPheLysThrAspGluPheValArgG1

3361 GGGGCCACGCTGGACAGCATGTCCGCCCTCAAGCCGCCCTCGACAAGGCCGGCACGGT
T223 nGlyAlaThrLeuAspSerMetSerGlyLeuLysProAlaPheAspLysAlaGlyThrVa

3421 GACCGCGGCCAACGCCCTGGGCCCTGAACGACGGCGCCGCCGGTGGTGGTGTGATGTCGGC
T243 lThrAlaAlaAsnAlaSerGlyLeuAsnAspGlyAlaAlaAlaValValMetSerAl

3481 GGCCAAGGCCAAGGAACCTGGGCCTGACCCCGCTGGCCACGATCAAGAGCTATGCCAACGC
T263 aAlaLysAlaLysGluLeuGlyLeuThrProLeuAlaThrIleLysSerTyrAlaAsnAl

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3541 CGGTGTCGATCCCAAGGTGATGGCATGGGCCGGTGCCGCCTCCAAGCGCGCCCTGTC
T283 aGlyValAspProLysValMetGlyMetGlyProValProAlaSerLysArgAlaLeuSe

3601 GCGCGCCGAGTGGACCCCGCAAGACCTGGACCTGATGGAGATCAACGAGGCCTTGCCGC
T303 rArgAlaGluTrpThrProGlnAspLeuAspLeuMetGluIleAsnGluAlaPheAlaAl

3661 GCAGGCCGCTGGCGGTGCACCAGCAGATGGGCTGGGACACCTCCAAGGTCAATGTGAACGG
T323 aGlnAlaLeuAlaValHisGlnGlnMetGlyTrpAspThrSerLysValAsnValAsnG1

3721 CGGCGCCATCGCCATCGGCCACCCGATCGGCGCGTGGGCTGCCGTATCCTGGTACGCT
T343 yGlyAlaIleAlaIleGlyHisProIleGlyAlaSerGlyCysArgIleLeuValThrLe

3781 GCTGCACGAGATGAAGCGCCGTGACGCGAAGAAGGGCCTGGCCTCGCTGTGCATCGGCGG
T363 uLeuHisGluMetLysArgArgAspAlaLysLysGlyLeuAlaSerLeuCysIleGlyG1

3841 CGGCATGGCGTGGCGCTGGCAGTCGAGCGCAAATAAGGAAGGGTTTCCGGGGCCGCG
T383 yGlyMetGlyValAlaLeuAlaValGluArgLys*

3901 CGCGGTTGGCGCGGACCCGGGACGATAACGAAGCCAATCAAGGAGTGGACATGACTCAG
R1 MetThrGln

3961 CGCATTGCGTATGTGACCGGGCGCATGGGTGGTATCGGAACGCCATTGCCAGCGGCTG
R4 ArgIleAlaTyrValThrGlyGlyMetGlyGlyIleGlyThrAlaIleCysGlnArgLeu

4021 GCCAAGGATGGCTTCGTTGTTGGCCGGTTGCGGCCAACTCGCCGCCGCGAAAAG
R24 AlaLysAspGlyPheArgValValAlaGlyCysGlyProAsnSerProArgArgGluLys

4081 TGGCTGGAGCAGCAGAACGGCCCTGGGCTTCGATTCATTGCCCTGGAAAGGCAATGTGGCT
R44 TrpLeuGluGlnGlnLysAlaLeuGlyPheAspPheIleAlaSerGluGlyAsnValAla

4141 GACTGGGACTCGACCAAGACCGCATTGACAAGGTCAAGTCCGAGGTGGCGAGGTTGAT
R64 AspTrpAspSerThrLysThrAlaPheAspLysValLysSerGluValGlyGluValAsp

4201 GTGCTGATCAACAACGCCGGTATCACCCGCGACGTGGTGGTCCGCAAGATGACCCCGGCC
R84 ValLeuIleAsnAsnAlaGlyIleThrArgAspValValPheArgLysMetThrArgAla

4261 GACTGGGATGCGGTGATCGACACCAACCTGACCTCGCTGTTCAACGTACCAAGCAGGTG
R104 AspTrpAspAlaValIleAspThrAsnLeuThrSerLeuPheAsnValThrLysGlnVal

4321 ATCGACGGCATGGCCGACCGTGGCTGGGCCGCATCGTCAACATCTCGTCGGTAAACGGG
R124 IleAspGlyMetAlaAspArgGlyTrpGlyArgIleValAsnIleSerSerValAsnGly

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4381 CAGAAGGGCCAGTTCGGCCAGACCAACTACTCCACCGCCAAGGCCGGCCTGCATGGCTTC
R144 GlnLysGlyGlnPheGlyGlnThrAsnTyrSerThrAlaLysAlaGlyLeuHisGlyPhe

4441 ACCATGGCACTGGCGCAGGAAGTGGCGACCAAGGGCGTGACCGTCAACACGGTCTCTCCG
R164 ThrMetAlaLeuAlaGlnGluValAlaThrLysGlyValThrValAsnThrValSerPro

4501 GGCTATATGCCACCGACATGGTCAAGGCGATCCGCCAGGACGTGCTCGACAAGATCGTC
R184 GlyTyrIleAlaThrAspMetValLysAlaIleArgGlnAspValLeuAspLysIleVal

4561 GCGACGATCCCGGTCAAGCGCCTGGCCTGCCGGAAAGAGATCGCCTCGATCTGCCCTGG
R204 AlaThrIleProValLysArgLeuGlyLeuProGluGluIleAlaSerIleCysAlaTrp

4621 TTGTCGTGGAGGAGTCCGGTTCTCGACCGGCCGACTTCTCGCTAACGGCGGCCTG
R224 LeuSerSerGluGluSerGlyPheSerThrGlyAlaAspPheSerLeuAsnGlyGlyLeu

4681 CATATGGGCTGACCTGCCGGCTGGTTCAACCAGTCGGCAGCCGGCGCTGGCGCCCGT
R244 HisMetGly*

4741 ATTGCGGTGCAGCCAGCGCGGCCACAAGGCGGCGGGCGTTCGTTGCCGCCCGTTTC

4801 GCGGCAAGGCCCGCAATGTTCTGCCCGCGGCCNTTCCTCGTTTGCGCCAATTG

4861 ACCGGGTTTCCTTAAGCCCCGCGCTTTCTTAGTGCCTTGGGCATAGAACATCAGG

4921 GCAGCGGCCAGCCAGCACCATGTTCGTGCAGCGCGGCCCTCGCGGGGGCGAGGCTGCAG

CLAIMS:

1. A transgenic plant material containing foreign DNA leading to the production of a polyhydroxyalkanoate, preferably wherein the polyhydroxyalkanoate is polyhydroxybutyrate.
2. The plant material of Claim 2 wherein coding sequence of the DNA and RNA for the production of the enzymes leading to polyhydroxybutyrate synthesis are as shown in SEQ ID NO: 1.
3. A transgenic plant material containing foreign DNA encoding a peptide which exhibits 3-ketothiolase activity, preferably wherein the DNA is an open reading frame between 2696 and 3877 of SEQ ID NO: 1.
4. A transgenic plant material containing foreign DNA encoding acetoacetyl-CoA reductase activity, preferably wherein the DNA is an open reading frame between 3952 and 4692 of SEQ ID NO: 1.
5. A transgenic plant material containing foreign DNA encoding a polypeptide which exhibits PHA synthase activity.
6. A transgenic plant material containing foreign DNA encoding one or more enzymes leading to the synthesis of polyhydroxyalkanoate from hydroxyalkyl-CoA, preferably wherein the DNA is an open reading frame between 842 and 2611 of SEQ ID NO: 1.
7. A transgenic plant material containing foreign DNA encoding one or more enzymes which catalyze synthesis of hydroxyalkyl-CoA.
8. A transgenic plant material containing foreign DNA encoding one or more enzymes leading to production of acetoacetyl-CoA from products encoded by the foreign DNA.

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9. The plant material of Claim 1, 2, 3, 4, 5, 6, 7 or 8 as a seed or propagule of the seed.

10. A method for introducing foreign DNA encoding polypeptides leading to the synthesis of a polyhydroxyalkanoate into a plant which comprises mating by sexual fertilization two plants which do not produce polyhydroxyalkanoate, each containing foreign DNA encoding one or more different enzymes in a pathway leading to polymerization of hydroxyalkyl-CoA by polyhydroxyalkanoate synthase to produce the plant encoding the polyhydroxyalkanoate, preferably wherein the polyhydroxyalkanoate is polyhydroxybutyrate.

11. The method of Claim 10 wherein the polyhydroxyalkanoate is in granules in cells of the plant.

12. A gene segment as contained in a seed deposited as ATCC 75042 containing DNA encoding the 3-ketothiolase gene.

13. A plant containing the gene segment of Claim 12, preferably wherein the plant is Arabidopsis thaliana.

14. A gene segment as contained in a seed deposited as ATCC 75044 containing DNA encoding the acetoacetyl-CoA reductase gene.

15. A plant containing the gene segment of Claim 14, preferably wherein the plant is Arabidopsis thaliana.

16. A gene segment as contained in a seed deposited as ATCC 75043 containing DNA encoding the PHB synthase gene.

17. A plant containing the gene segment of Claim 16,
preferably wherein the plant is Arabidopsis thaliana.

18. A transgenic plant material containing foreign DNA
encoding one or more enzymes leading to production of
3-hydroxybutyryl-CoA from products encoded by the foreign
DNA.

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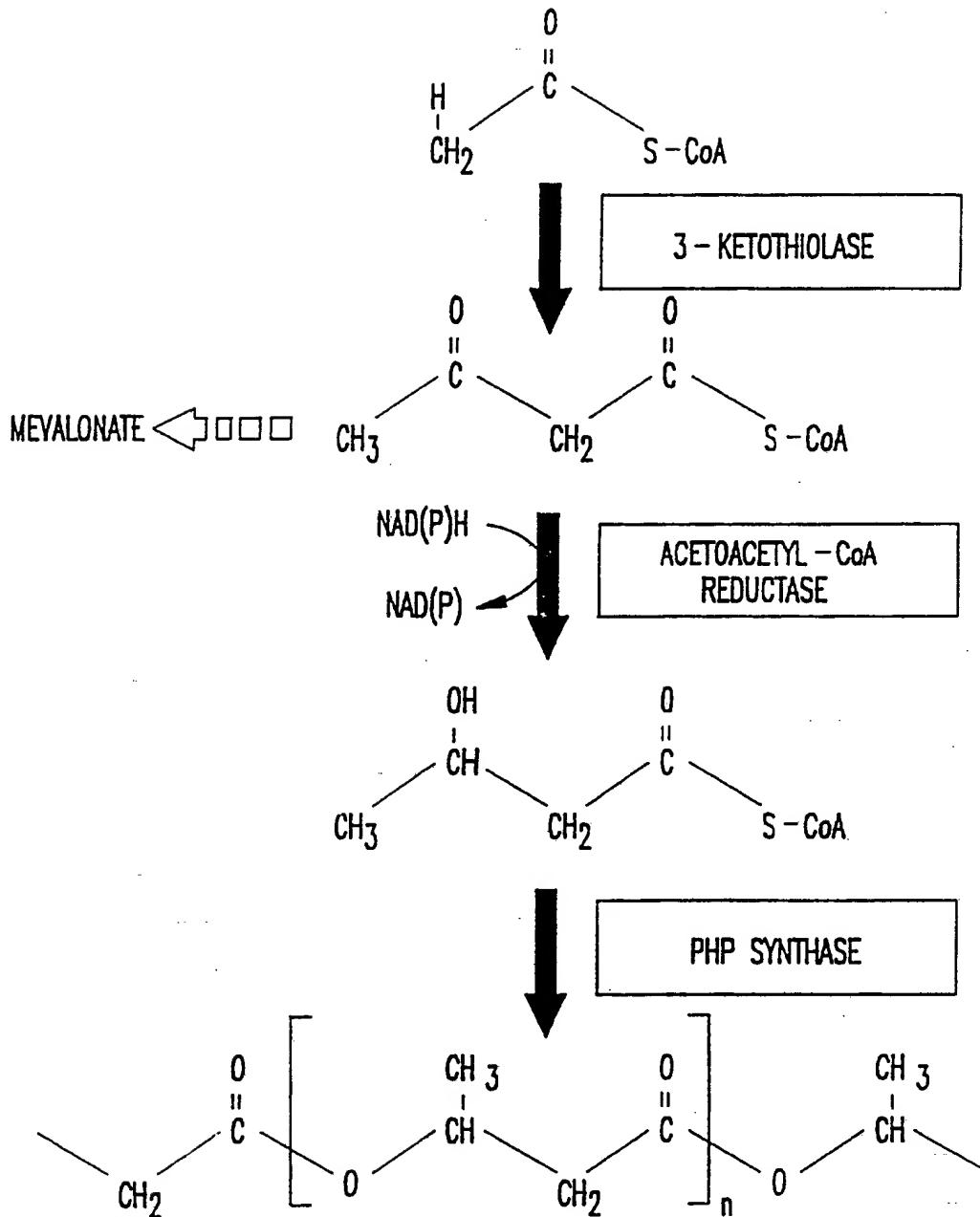


FIG.1

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FIG. 2A

BstBI

781	TGCCGCCAGGGCAATGCCCGGAAAGGCCGAAAGCAGCTTCCACGCAGGAAGGCAAGTCCAACTCAAAT
S1	M A T G K A A S T Q E G K S Q P F K
841	CATGGCGACCGGCAAAGGCCGAGCTTCCACGCAGGAAGGCAAGTCCAACTCAAAT
S1	M A T G K A A S T Q E G K S Q P F K
901	GGTCACGCCGCCATTGATCCAGCACATGGCTGGAATGGTCCGGCAGTGGCAGGG
S21	V T P G P F D P A T W L E W S R Q W Q G
961	CACTGAAGGCAACGGCCACGGCGGTCCGGCATTCGGATGGCTGGCAGGG
S41	T E G N G H A A S G I P G L D A L A G
1021	CGTCAAGATGCCGCCAGCTGGTGATATCCAGCAGCGCTACATGAAGGACTT <u>CTC</u> S61 V K I A P A Q L G D I Q Q R Y M K D F S ^{Ddel}
1081	<u>AGGGCTGTGCCAGGCCATGCCAGGGCAAGGCCAACCGGTCCGCTGCACGACCG</u>
S81	A L W Q A M A E G K A E A T G P L H D R
1141	GCGCTTGCAGGGGACGGCATGGCGACCAACCTCCCATATCGCTGCCGGCTCTA
S101	R F A G D A W R T N L P Y R F A A A F Y
1201	CCTGCTCAATGCCGCCCTTGACCGAGGCTCGCTGCCGATGCCAAAGAC
S121	L L N A R A L T E L A D V E A D A K T

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1261 CCGCCAGGCCATCCGGCTTCGGATCTCGCAATTGGTCAATGGGATGTCGATGTCGGCCAACTT
 S141 R Q R I R F A I S Q W V D A M S P A N F

1321 CCTTGCCACCAATCCGAGGGCAGGCCCTGCTGATCGAGTGGGGGGGAATCGCTGGCG
 S161 L A T N P E A Q R L L I E S G G E S L R

1381 TGCCGGCTGGCAACATGATGGAAGAACCTGACACGGCAAGATCTCGCAGACCGACGA
 S181 A G V R N M M E D L T R G K I S Q T D E

1441 GAGGGCGTTTGAGGTGGCCCAATGTCGGGTGACCGAAGGGCGCGTGGTCTCGAGAA
 S201 S A F E V G R N V A V T E G A V V F E N

1501 CGAGTACTTCCAGCTGTGCAGTACAAGGGCACCGACGGCACAGGTGCACGGGGGGCT
 S221 E Y F Q L L Q Y K P L T D K V H A R P L

1561 GCTGATGGCCGGCGCATCAAACAACTACATCCTGGACCCTGCAGCGGGAGAGCTC
 S241 L M V P P C I N K Y Y I L D L Q P E S S

PstI

1621 GCTGGTGGCCATGGTGGAGCAGGGACATAACGGTGTCTGGTGTGGCAATCC
 S261 L V R H V V E Q G H T V F L V S W R N P

1681 GGACGCCAGCATGCCGGCAGGACCTGGGACTACATCGAGCACCGCCATCCGGGC
 S281 D A S M A G S T W D D Y I E H A A I R A

SUBSTITUTE SHEET

FIG. 2C

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1741 CATCGAAGTCGGCGCACATCAGCGGCCAGGACAAGATCAACGTGCTCGGCTTCTGGCT
 S301 I E V A R D I S G Q D K I N V L G F C V

1801 GGGCGCACCATTTGTCTCGACCGCGCTGGCTGGCCGAGGACCCGGC
 S321 G G T I V S T A L A V L A A R G E H P A

1861 CGCCAGCGGTCAAGGCTGCTGACCACGGACTGGACTTGGCCGACACGGCATCCTCGACCGT
 S341 A S V T L L T T L D F A D T G I L D V

1921 CTTTGTCGACCGAGGGCCATTGTGCAGTTGGCGAGGCCACGGCTGGCGGGCGCCGGCG
 S361 F V D E G H V Q L R E A T L G G G A G A

1981 GCCGTTGGCCTGCTGGCGCCCTTGAGGCTGCCAATAACCTTCTCGTTCTTGGCCCCGAA
 S381 P C A L L R G L E L A N T F S F L R P N

2041 CGACCTGGTGTGGAACTACGTGGACAACTACCTGAAGGGCAAACACGGCTGCCGTT
 S401 D L V W N Y V V D N Y L K G N T P V P F

2101 CGACCTGCTGTTCTGGAAACGGCACCCACCTGGCGGGCGTGGTACTGCTGGTA
 S421 D L L F W N G D A T N L P G P W Y C W Y

PstI

2161 CCTGGCCACACCTAACGGTCAAGGTAACGGCAAGCTGACCCGTGTGGG
 S441 L R H T Y L Q N E L K V P G K L T V C G

FIG. 2D

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2221 CGTGCCTGGACCTCGACGTGCCAGCATCGACCGTGGCTATCGGGCTACGGCTCGCGCGAAGA
 S461 V P V D L A S I D V P T Y I Y G S R E D

2281 CCATATCGTGCCTGGACCGCCCTATGCCCTCGACCGGCTGGCTGGCGAACAGGCTGCG
 S481 H I V P W T A A Y A S T A L L A N K L R

2341 CTTCGTGCCTGGCTGGCCATATGCCGGTGTGATCAACCCGGCCAAAGAACAA
 S501 F V L G A S G H I A G V I N P P A K N K

2401 GCGCAGCCACTGGACTAACGATGCCGCTGGCGGAGTCGGCAATGGCTGGCCGGCGC
 S521 R S H W T N D A L P E S P Q W L A G A

2461 CATCGAGGATCACGGCAGCTGGGGACTGGACCGCATGGCTGGCCGGCG
 S541 I E H H G S W W P D W T A W L A G Q A G

2521 CGCGAAACGGCCGGCCAACTATGCCAATGCCCTATGCCAATGCCAACCCCC
 S561 A K R A A P A N Y G N A R Y R A I E P A

2581 GCCTGGGGATACTGTCAAAGCCAAGGGCATGACCGCTTGCAATGAGTGGCGGTCAATG
 S581 P G R Y V K A K A *

PstI

2641 CACGGCCGGCAGGCCTGGCTGGCTGGCGGTCAATGAGTGGCGGTCAATG
 T1 M T

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FIG. 2E

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T^{th1111}
 2701 TGACCGTTGTCATCGTATCCGGCCCCCACCGGGTGGCAAGTTGGGGCTCGCTGGC
 T₃ D V V I V S A A R T A V G K F G G S L A

2761 CAAGATCCGGCACCGGAACTGGGTGCCGTGGTCATCAAGGCCGCGCTGGAGGCCGG
 T₂₃ K I P A P E L G A V V I K A A L E R A G

2821 CGTCAAGCGGAGCAGGTGAGCGAAGTCATCATGGGCCAGGTGCTGACCGCGTGGGG
 T₄₃ V K P E Q V S E V I M G Q V L T A G S G

2881 CCAGAACCCCAGCCAGGCCGATCAAGGCCGGCTCGGCCGATGGTGCCTGGCCAT
 T₆₃ Q N P A R Q A A I K A G L G A M V P A M

2941 GACCATCAACAGGTGTGGGCTCGGGCTGAAGGCCGTGATGCTGGCCAAACGGCAT
 T₈₃ T I N K V C G S G L K A V M L A A N A I

3001 CATGGGGGACGGCAGATCGTGGGGCCAGGAAACATGAGGCCGGCC
 T₁₀₃ M A G D A E I V V A G G Q E N M S A A P

3061 GCACGGCTGGGGCGATGGTGGGGCATGGCTGGCAAGCTGGTCGACAC
 T₁₂₃ H V L P G S R D G F R M G D A K L V D T

3121 CATGATCGTCGACGGCCTGTGGACGGTGTACAACCAAGTACCCACATGGGCATCACGGCGA
 T₁₄₃ M I V D G L W D V Y N Q Y H M G I T A E

FIG. 2F

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3181 GAACTGGCAAGGAATAACGGCATCACGGCGAGGATGAGTTGCCGTGGCTC
 T163 N V A K E Y G I T R E A Q D E F A V G S

3241 GCAGAACAGGCCAAGGCCAGAAGGCCAGAAGGGCCAGCAAGTTGACGAAGAGATCGTCCCCGGT
 T183 Q N K A E A A Q K A G K F D E E I V P V

3301 GCTGATCCGGAGGCCAAGGGCACCCGGCTTAAGACCGACGAGTCGTGCCCA
 T203 L I P Q R K G D P V A F K T D E F V R Q

3361 GGGGCCACGGCTGGACAGCATGTCGGCCTCAAGGCCCTCGACAAAGGCCGGCACGGT
 T223 G A T L D S M S G L K P A F D K A G T V

3421 GACCGGCCAACGCCCTGGGAACGACGGCCGGCGGGCTGATGTCGGC
 T243 T A N A S G L N D G A A V V H S A

3481 GGCCAAAGGAACTGGCCCTGACCCGGCCACGATCAAGAGGCTATGCCAACGC
 T263 A K A K E L G L T P L A T I K S Y A N A

3541 CGGTGTCGATCCCAGGTGATGGCATGGCCGGTGGCCCAAGGCCCTGTC
 T283 G V D P K V M G P V P A S K R A L S

3601 GGGGCCGAGTGGACCCCCCAAGACCTGGACCTGATGGAGATCAACGAGGCCCTTGGCCG
 T303 R A E W T P Q D L M E I N E A F A A

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3661 GCAGGGCCTGGGGCACCGCAGATGGGACACCCAAAGGTCAATTGTGAACGG
 T323 Q A L A V H Q Q M G W D T S K V N V N G

3721 CGGGCCCATGGCCATCGGCCATCGCCGATCGGGCTCGGGCTGCCGTATCCTGGTGAACGGCT
 T343 G A I A I G H P I G A S G C R I L V T L

3781 GCTGCACGAGATGAAGGGCCGTGACGCCGAAGGAAGGGCCTGGCCTCGCTGTGCATGGCGG
 T363 L H E M K R R D A K K G L A S L C I G G

3841 CGGCATGGCGTGGCGCTGGCAGTCGAGGCCAAATAAGGAAGGGTTTCCGGCCGG
 T383 G M V A L A V E R K *

D 3901 CGCGGTTGGCGGGACCCGGACGATAACGAAGCCAATCAAGGAGTGGACATGACTGACTCAG
 R1.
R1.

3961 CGCATTGGGTATGTGACCGGGCATGGGAACCGCCATTGGGTATCGGAACCGCCATTGGCCAGGGCTG
 R4 R I A Y V T G G M G G I G T A I C Q R L

4021 GCCAAGGATGGCTTTCGTGGCGGTGGCCCAACTCGCCGGCGAAAG
 R24 A K D G F R V A G C G P N S P R R E K

4081 TGGCTGGAGCAGGAGAAGGGCCTGGCTCGATTGCTCGGAAGGCAATGTGGCT
 R44 W L E Q Q K A L G F D I A S E G N V A

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FIG. 2H

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Tth111I

4141	GA	CTGGGACTCGACC	AAGACCGCATT	<u>CGACAAGGTCA</u>	AGTCCGAGGT	CAAGTCCGAGGTGAT													
R64	D	W	D	S	T	K	T	A	F	D	K	V	S	E	V	G	E	V	D

4201	GTGCTGAT	CAACGCCGGT	ATCACCCGGCGAC	CGTGGT	GTTCCG	CAAGATGAC	CCGGCC													
R84	V	L	I	N	N	A	G	I	T	R	D	V	V	F	R	K	M	T	R	A

4261	GA	CTGGGAT	GGGTGAT	CCGAC	ACCAAC	CTGAC	CCGGT	CAAC	GTCA	ACCAAG	CAGGTG									
R104	D	W	D	A	V	I	D	T	N	L	T	S	L	F	N	V	T	K	Q	V

4321	ATCGACGGCAT	GGCGACCCG	GCTGGGCC	CATCGT	CAAACAT	CTCGT	GGTGA	ACGGG												
R124	I	D	G	M	A	D	R	G	W	G	R	I	V	N	I	S	S	V	N	G

4381	CAGAAGGGCCAG	TTGGCCAG	ACCAACT	ACTCCACCGCCA	AGGCCC	CCTGC	CATGGCTTC												
R144	Q	K	G	Q	F	G	Q	T	N	Y	S	T	A	K	V	N	T	S	P

4441	ACCATGGCACT	GGCCAGGA	AGTGGC	ACCAAGGGCC	GCTGAC	CCGTCA	ACACGGT	CTCTCCG												
R164	T	H	A	L	A	Q	E	V	A	T	K	G	V	T	V	N	T	V	S	P

4501	GGCTATA	ATGCCACCG	<u>GACATGGTCA</u>	AGGGGAT	CCGCC	CAGGAC	GTGCTCG	ACAAGATCGTC												
R184	G	Y	I	A	T	D	M	V	K	A	I	R	Q	D	V	L	D	K	I	V

4561	GCGACGAT	CCGGTCA	AAGGGCCT	GGCCTG	GGAAAG	GATCG	CCCTCGAT	CTGGCCCTGG										
R204	A	T	I	P	V	K	R	L	G	P	E	I	A	S	I	C	A	W

DRAFT DRAFT

FIG. 21

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4621 TTGTCCGAGGGACTCCGGTCTCGACCGGCCGACTTCTCGCTAACGGCCGCCTG
R224 L S S E E S G F S T G A D F S L N G G L

4681 CATATGGCTGACCTGGCTAACCAAGTCGGCAGCCGGCTGGCGGT
R244 H M G *

4741 ATTGGCCGGTGCAGGCCAGGGCCACAGGGGGGGGTTTCGTTGGCCCCGGTTTC

4801 GCGGCAAGGCCCCGGAATCGTTCTGCCCGGGCGCNTTCCTCGCTTTGGCCAATT
Ddel

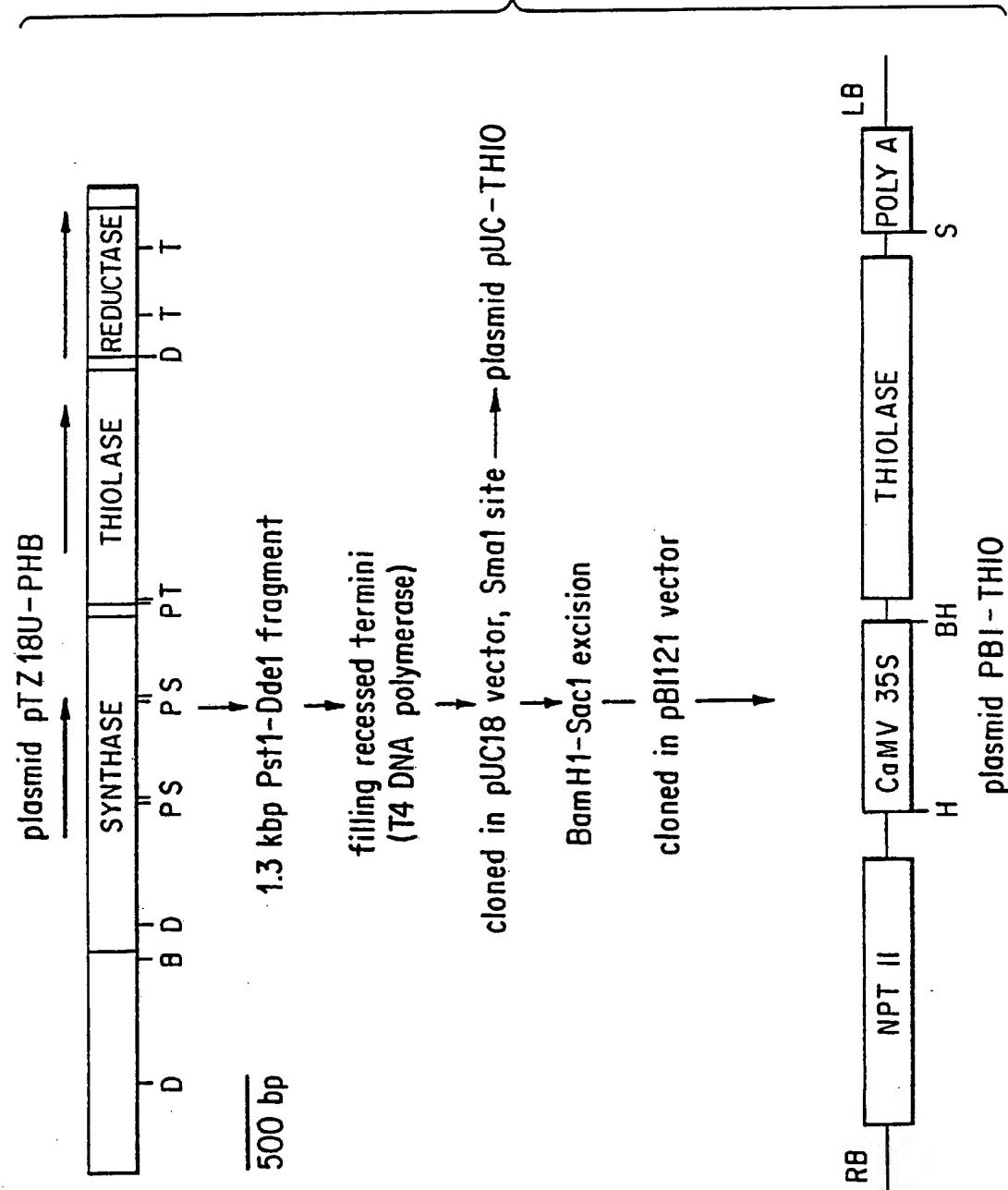
4861 ACCGGGTTTCCTTAAGCCCCGTCGCTTCCTTAGTGCCTTGTTGGCATAGAATCAGG
PstI

4921 GCAGGGCCAGCCAGCACCATGTTCGTCAGGGCCGCCTCGGGGGGGCTGGCAG

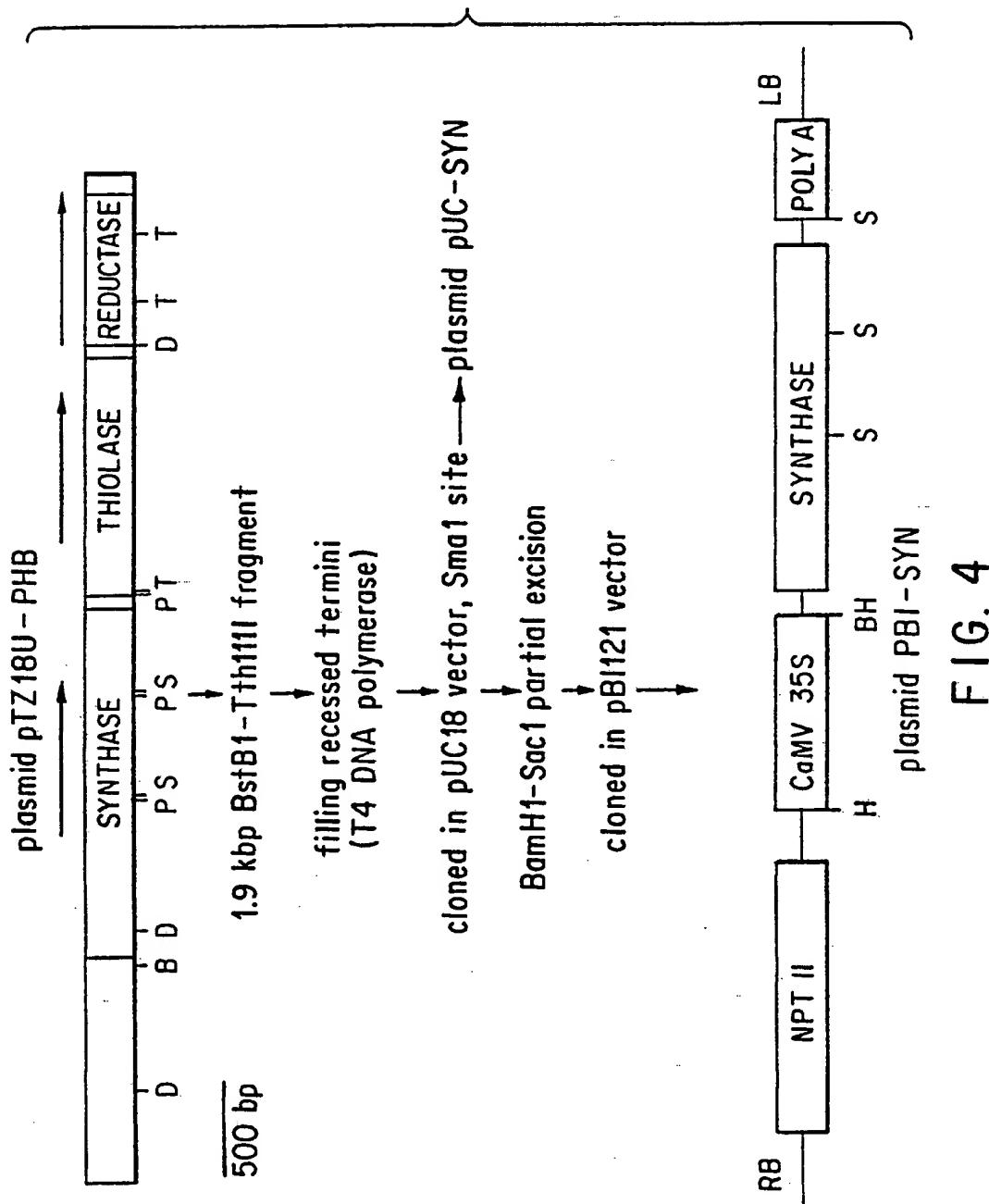
FIG. 2J

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FIG. 3



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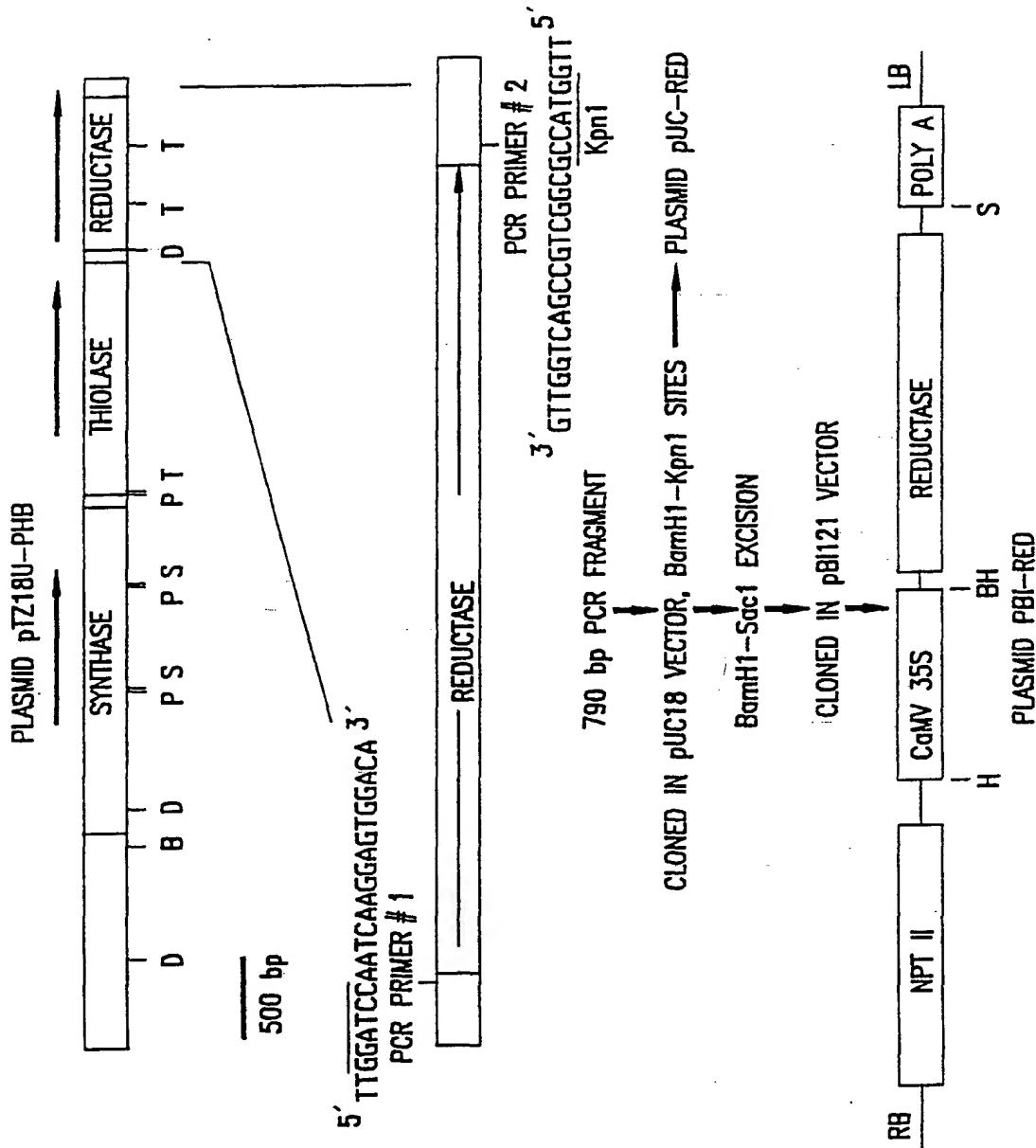
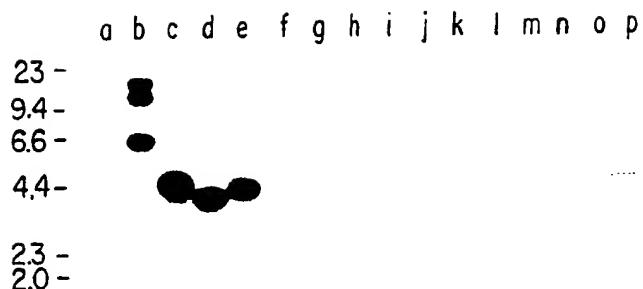
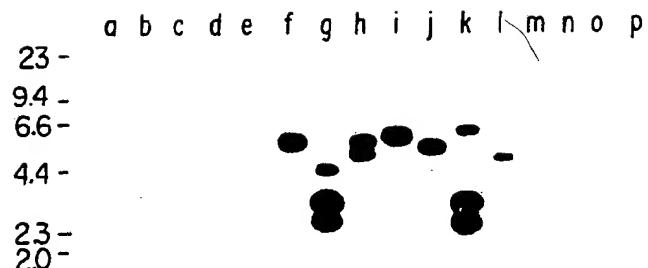


FIG. 5

FIG.6A**FIG.6B****FIG.6C**

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k l m n o p q r



1.1 -

f g h i j



2.1 -

o b c d e



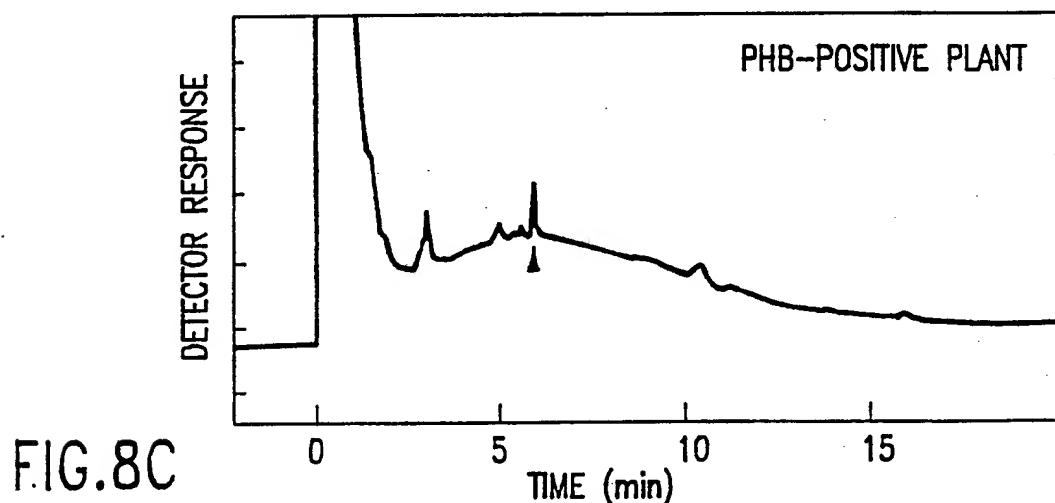
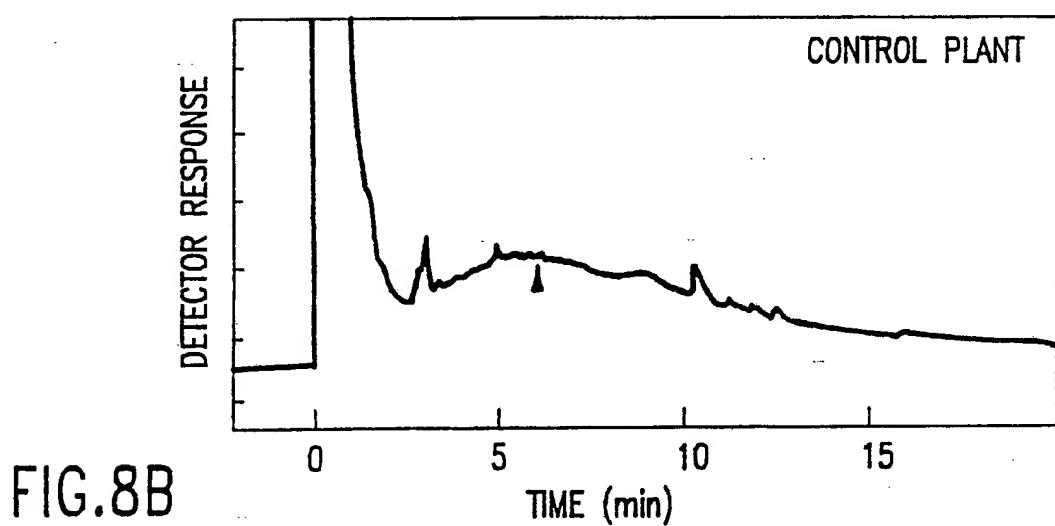
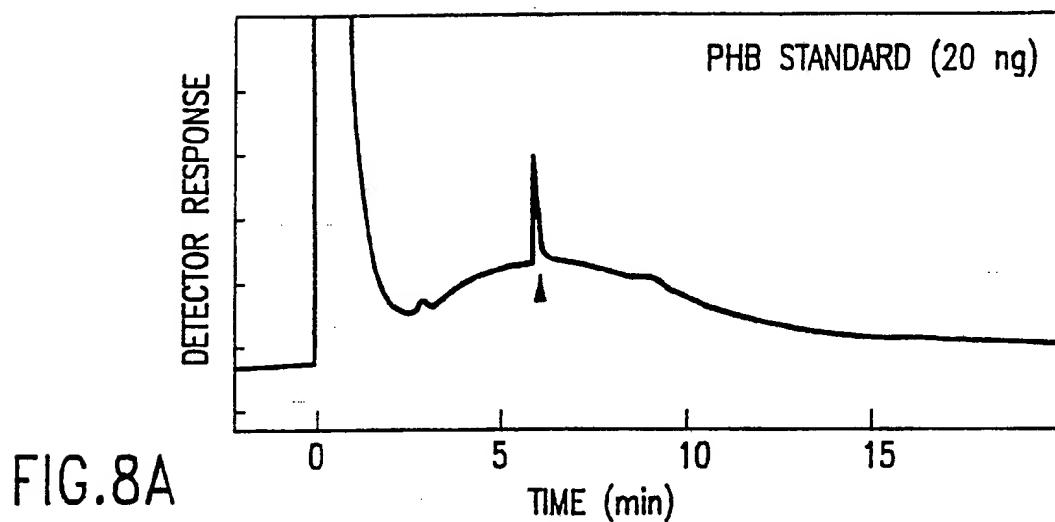
1.6 -

FIG. 7C

FIG. 7B

FIG. 7A

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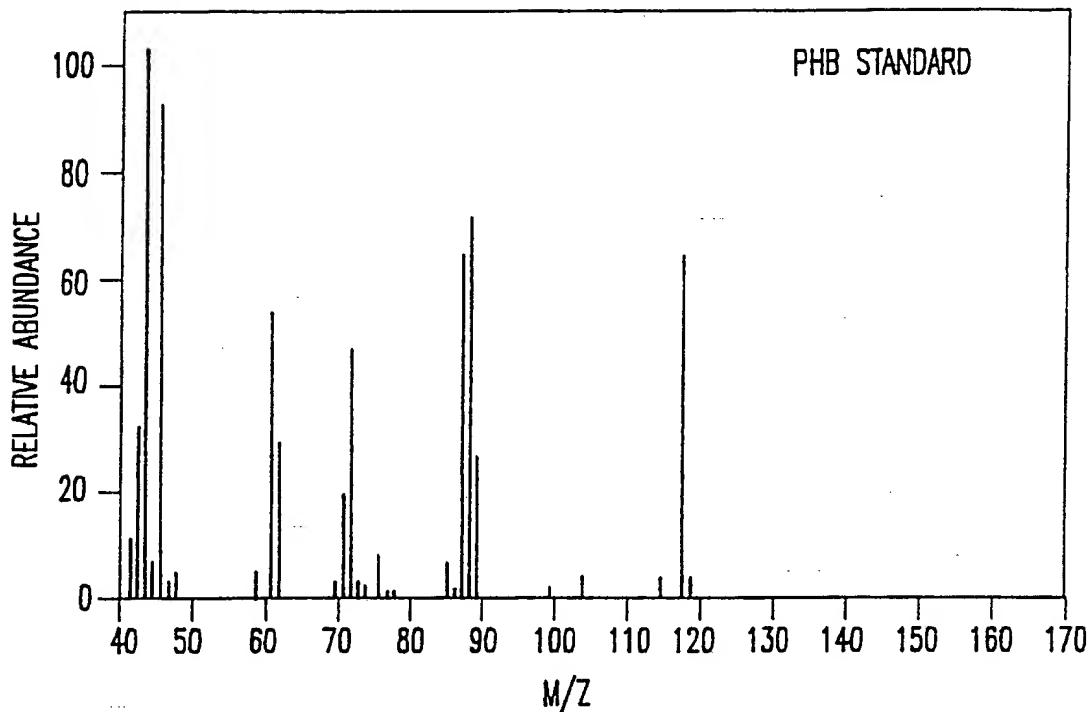


FIG.9A

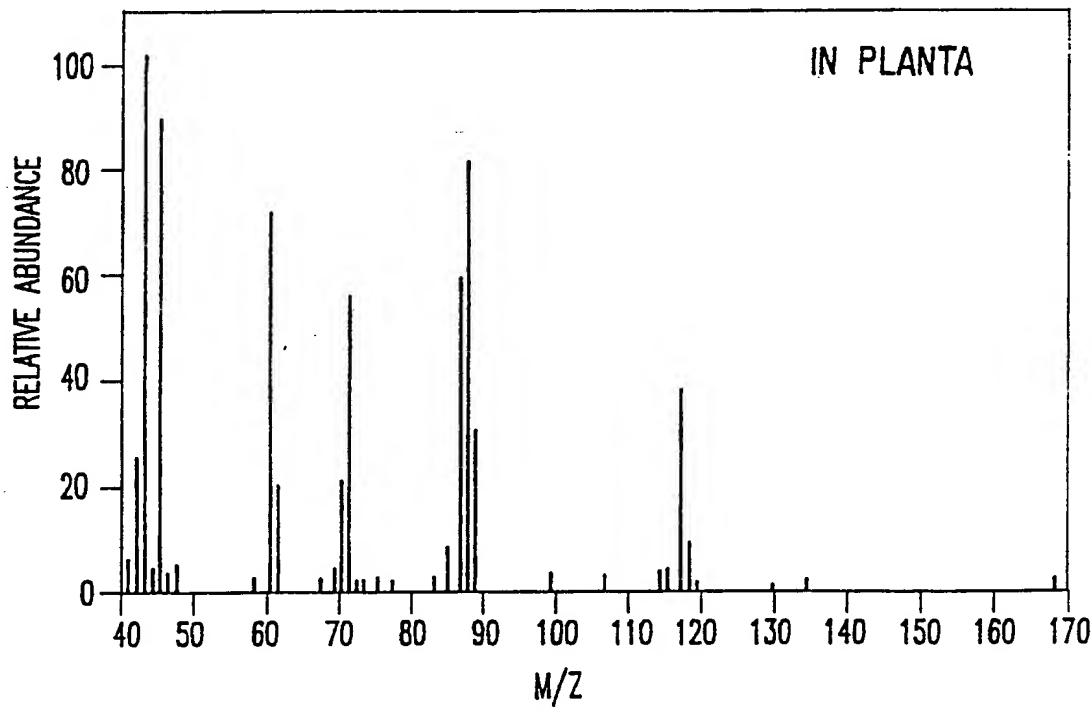


FIG.9B

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FIG. 10A



FIG. 10B

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FIG.10C

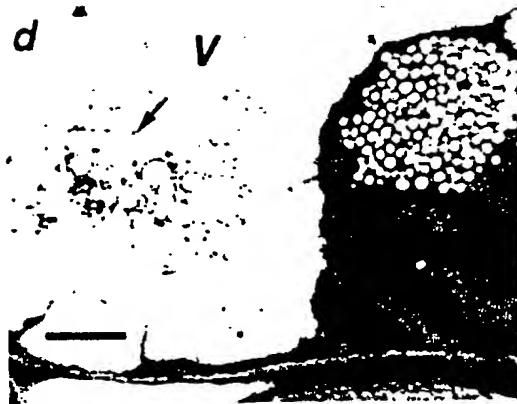


FIG.10D

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FIG. 10E



FIG. 10F

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US92/05786

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) C12N 15/00; A01H 1/00
 US CL : 800/205, 250, 255; 435/172.3

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 800/205, 250, 255; 435/172.3

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PTOS APS, STN/BIOSIS,
 search terms: polyhydroxybutyrate, polyhydroxyalcanoate

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	Science, Volume 245, issued 15 September 1989, Robert Pool, "In Search of the Plastic Potato", pages 1187-1189, see entire article.	1-18
Y	The Journal of Biological Chemistry, Volume 264, No. 26, issued 15 September 1989, O. P. Peoples et al., "Poly-beta-hydroxybutyrate Synthesis in <u>Alcaligenes eutrophus</u> H16", pages 15293-15297, especially page 15294.	1-4, 7-15, 18
Y	The Journal of Biological Chemistry, Volume 264, No. 26, issued 15 September 1989, O. P. Peoples et al., "Poly-beta-hydroxybutyrate (PHB) Biosynthesis in <u>Alcaligenes eutrophus</u> H16", pages 15298-15303, especially page 15301.	1, 2, 5, 6, 9-11, 16-18
Y	Science, Volume 234, issued 24 October 1986, A. M. Lloyd et al., "Transformation of <u>Arabidopsis thaliana</u> with <u>Agrobacterium tumefaciens</u> " pages 464-466, see entire article.	13, 15, 17

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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E earlier document published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reasons (as specified)	"Z"	document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means		
P document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

13 AUGUST 1992

Date of mailing of the international search report

25 AUG 1992

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 Washington, D.C. 20231

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